

# PAN1740A

Bluetooth<sup>®</sup> Low Energy Module

## Product Specification

Rev. 0.1



## Overview

The PAN1740A is an optimized version of the PAN1740, offering a reduced boot time and supporting up to eight connections. It has a fully integrated radio transceiver and baseband processor for Bluetooth® 5.0 Low Energy (LE). It can be used as a stand-alone application processor or as a data pump in hosted systems. The device is optimized for remote control units (RCU) requiring support for voice commands and motion/gesture recognition. Its integrated Audio Unit (AU) offers easy interface for MEMS microphones over PDM, external codecs over PCM/I<sup>2</sup>S, and a Sample Rate Converter unit. The Bluetooth LE firmware includes the L2CAP service layer protocols, Security Manager (SM), Attribute Protocol (ATT), the Generic Attribute Profile (GATT), and the Generic Access Profile (GAP). All profiles published by the Bluetooth SIG as well as custom profiles are supported. The transceiver interfaces directly to the antenna and is fully compliant with the Bluetooth 5.0 standard. The PAN1740A has dedicated hardware for the Link Layer implementation of Bluetooth LE and interface controllers for enhanced connectivity capabilities.

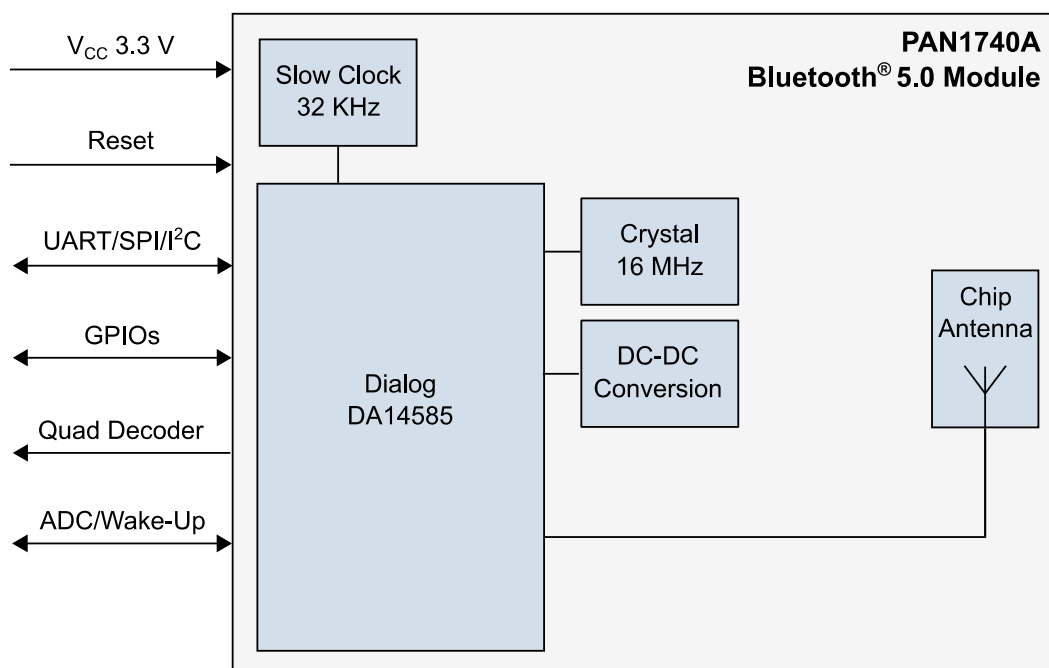
## Features

- Pre-programmed Bluetooth/MAC address
- Includes 16 MHz and 32 768 kHz crystal calibrated up to 1 ppm
- Single mode Bluetooth 5.0 System-on-Chip
- Programmable ARM® Cortex®-M0 CPU
- Autonomous Bluetooth LE stand-alone operation
- Bluetooth 5.0 (LE) embedded GATT profile (LE single mode)
- Dimensions: 9 mm x 9.5 mm x 1.8 mm (SMD package with antenna)
- Less than a few  $\mu$ A in low power modes
- Integrated shielding to resist EMI
- No external components needed

## Characteristics

- Peak power consumption: 4.9 mA (Rx and Tx)
- Link budget: 93 dBm (Rx sensitivity: -93 dBm, Tx sensitivity 0 dBm)
- Operating temperature range -40 °C to +85 °C

## Block Diagram



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## 1 About This Document

### 1.1 Purpose and Audience

This Product Specification provides details on the functional, operational, and electrical characteristics of the Panasonic PAN1740A module. It is intended for hardware design, application, and Original Equipment Manufacturer (OEM) engineers. The product is referred to as “the PAN1740A” or “the module” within this document.

### 1.2 Revision History

Revision	Date	Modifications/Remarks
0.1	2019-10-18	Preliminary version

### 1.3 Use of Symbols

Symbol	Description
	<b>Note</b> Indicates important information for the proper use of the product. Non-observance can lead to errors.
	<b>Attention</b> Indicates important notes that, if not observed, can put the product’s functionality at risk.
⇒ [chapter number] [chapter title]	<b>Cross reference</b> Indicates cross references within the document.  <b>Example:</b> Description of the symbols used in this document ⇒ <a href="#">1.3 Use of Symbols</a> .

### 1.4 Related Documents

Please refer to the Panasonic website for related documents ⇒ [7.2.2 Product Information](#).

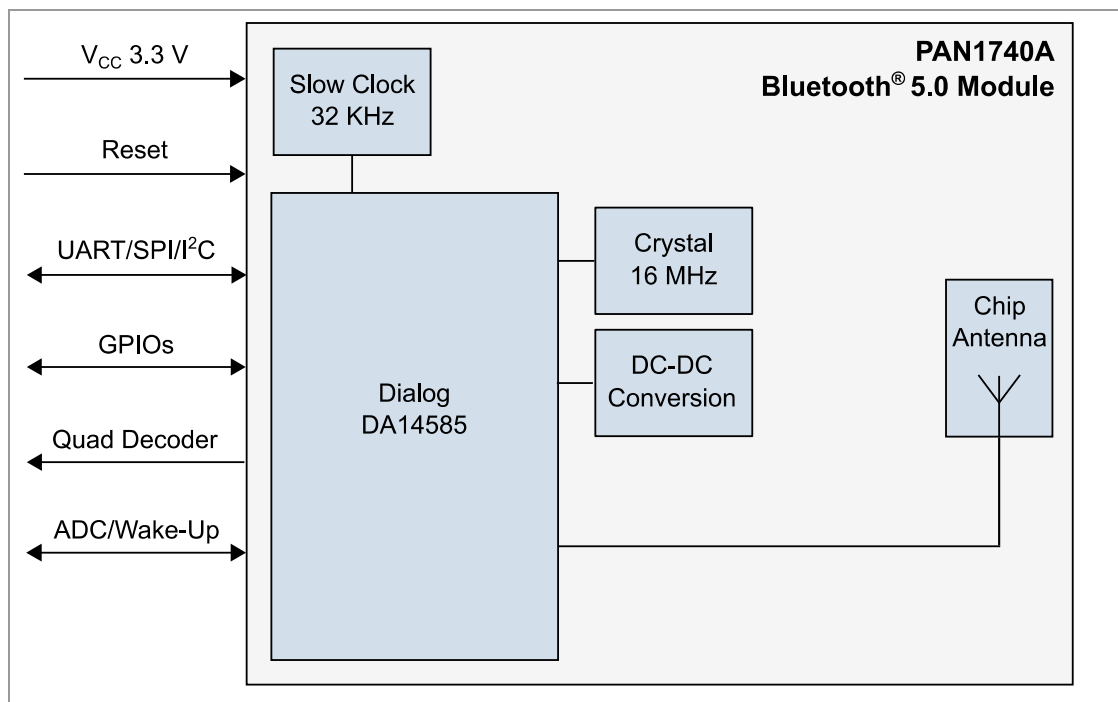
## 2 Overview

The PAN1740A is an optimized version of the PAN1740, offering a reduced boot time and supporting up to eight connections. It has a fully integrated radio transceiver and baseband processor for Bluetooth 5.0 LE. It can be used as a stand-alone application processor or as a data pump in hosted systems. The device is optimized for remote control units (RCU) requiring support for voice commands and motion/gesture recognition. Its integrated Audio Unit (AU) offers easy interface for MEMS microphones over PDM, external codecs over PCM/I2S, and a Sample Rate Converter unit. The Bluetooth LE firmware includes the L2CAP service layer protocols, Security Manager (SM), Attribute Protocol (ATT), the Generic Attribute Profile (GATT), and the Generic Access Profile (GAP). All profiles published by the Bluetooth SIG as well as custom profiles are supported. The transceiver interfaces directly to the antenna and is fully compliant with the Bluetooth 5.0 standard. The PAN1740A has dedicated hardware for the Link Layer implementation of Bluetooth LE and interface controllers for enhanced connectivity capabilities.

For related documents please refer to [⇒ 7.2.2 Product Information](#).

For further information on the variants and versions please refer to [⇒ 7.1 Ordering Information](#).

## 2.1 Block Diagram

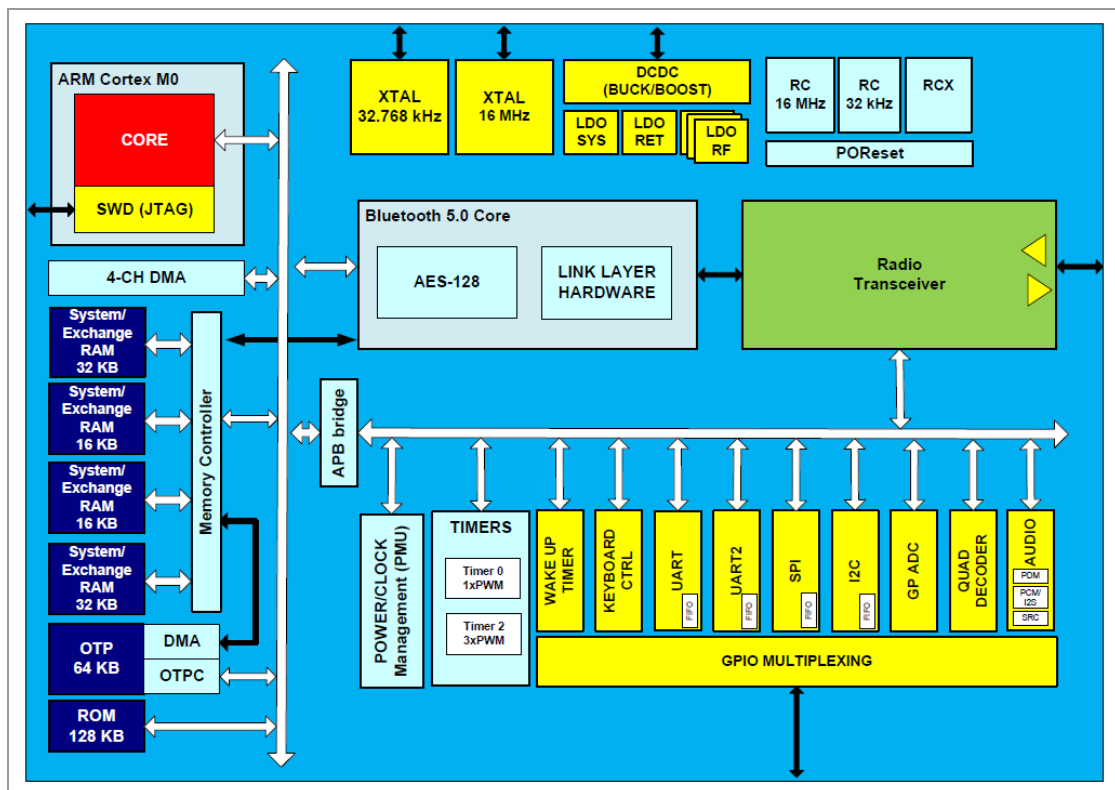


Total capacity shall not exceed 2.5  $\mu$ F.

The total inductance shall not exceed 2.5  $\mu$ H.

There is no resistor value in this design.

### 2.2 Bluetooth IC



### 2.3 System Overview

#### 2.3.1 ARM Cortex-M0 CPU

The Cortex-M0 processor is a 32 bit Reduced Instruction Set Computing (RISC) processor with a “von-Neumann-architecture” (single bus interface). It uses an instruction set called “Thumb”, which was first supported in the processor ARM7TDMI. Several newer instructions from the architecture ARMv6 and a few instructions from the Thumb-2 technology are also included. Thumb-2 technology extended the previous Thumb instruction set to allow all operations to be carried out in one CPU state. The instruction set in Thumb-2 includes 16 bit and 32 bit instructions. Most instructions generated by the C compiler use the 16 bit instructions, and the 32 bit instructions are used when the 16 bit version cannot carry out the required operations. This results in high code density and avoids the overhead of switching between two instruction sets.

In total, the Cortex-M0 processor supports 56 base instructions, although some instructions can have more than one form. While the instruction set is small, the Cortex-M0 processor is highly capable because the Thumb instruction set is highly optimized.



## 2.3.2 Bluetooth

### Bluetooth LE Core

The Bluetooth LE core is a qualified Bluetooth 5.0 baseband controller compatible with Bluetooth 5.0 specification and it is in charge of packet encoding, decoding, and frame scheduling.

- Bluetooth 5.0 specifications compliant according to the specification of the Bluetooth 5.0 System Bluetooth SIG.
- All device classes are supported (Broadcast, Central, Observer, Peripheral)
- All packet types (Advertising/Data/Control)
- Encryption (AES/CCM)
- Bit stream processing (CRC, Whitening)
- FDMA/TDMA/events formatting and synchronization
- Frequency Hopping calculation
- Operating clock with internal 16 MHz
- Low power modes with internal 32.678 kHz
- Supports power down of the baseband during the protocol's idle periods
- Advanced High-Performance Bus (AHB) Slave interface for register file access
- AHB Slave interface for exchange memory access of CPU via Bluetooth LE core
- AHB Master interface for direct access of Bluetooth LE core to exchange memory space

### Memory

The following memories are part of the PAN1740A's internal blocks:

- **ROM**  
This is a 128 kB ROM containing the Bluetooth 5.0 protocol stack as well as the boot code sequence.
- **OTP**  
This is a 64 kB One-Time-Programmable (OTP) memory array, used to store the application code as well as Bluetooth 5.0 profiles. It also contains the system configuration and calibration data.
- **System SRAM**  
These are four special low leakage SRAM cells, 96 kB in total, which is used for mirroring the program code from the OTP
  - When the system wakes up, powers up, or mirroring from an external flash,
  - When the system powers up as well as to store various data of the Bluetooth LE protocol like the system's global variables,
  - And processor stack when the system goes into extended sleep mode.

Storage of this data ensures secure and quick configuration of the Bluetooth LE Core after the system wakes up. Every cell can be powered on or off according to the application needs for retention area when in extended sleep mode.

## Functional Modes

The PAN1740A is optimized for embedded applications such as health monitoring, sports measuring, human interaction devices, etc. Customers are able to develop and test their own applications. Upon completion of development, the application code can be programmed into the OTP.

In general, the system has three functional modes of operation:

- **Development Mode**  
During this phase application code is developed using the ARM Cortex-M0 SW environment. The compiled code is downloaded into the System RAM or any retention RAMs by means of SWD (JTAG) or any serial interface (e.g. UART). Address 0x00 is remapped to the physical memory that contains the code and the CPU is configured to reset and execute code from the remapped device. This mode enables application development, debugging and on-the-fly testing.
- **Normal Mode**  
After the application is completed and verified, the code can be burned into the OTP. When the system boots/wakes up, the DMA of the OTP controller will automatically copy the program code from the OTP into the system RAM. Next, a SW reset will remap address 0x00 to the System RAM and code execution is started. Hence, in this mode, the system is autonomous, contains the required SW in OTP and is ready for integration into the final product.
- **Calibration Mode**  
Programming the Bluetooth device address is completed in Calibration mode.

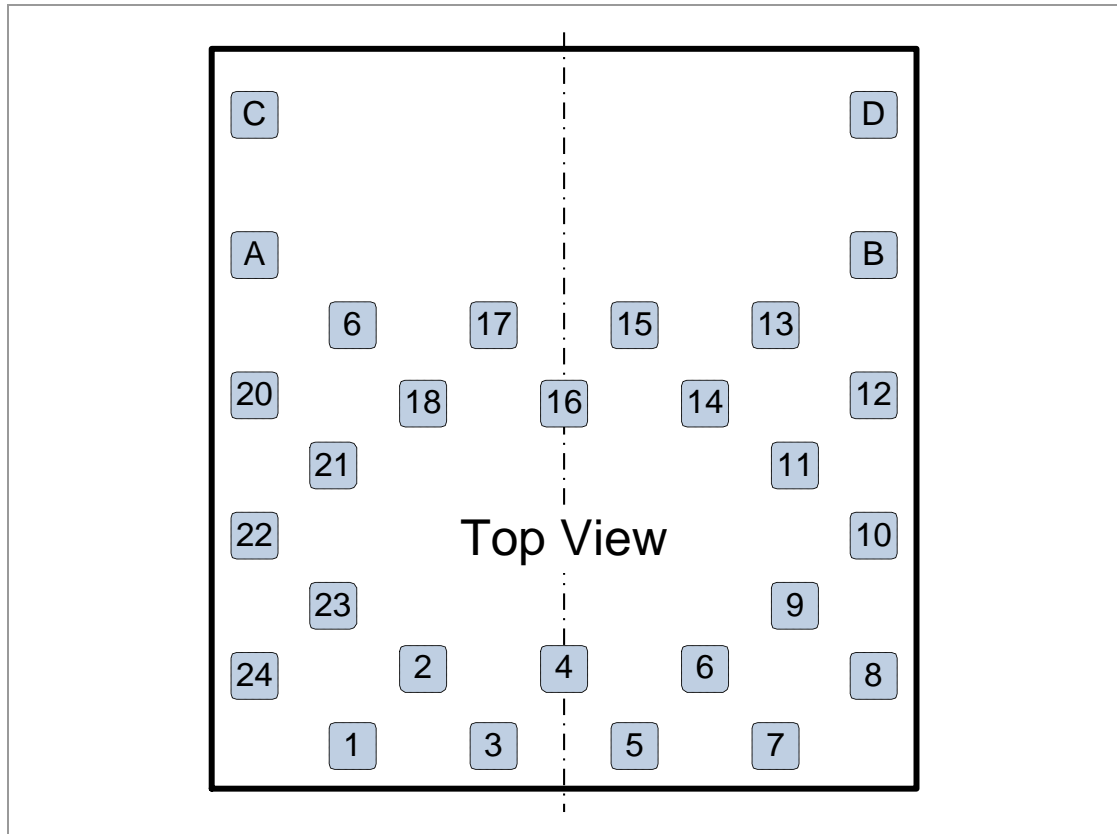
## Power Modes

There are four different power modes in the PAN1740A:

- **Active Mode**  
System is active and operates at full speed.
- **Sleep Mode**  
No power gating has been programmed, the ARM CPU is idle, waiting for an interrupt. PD\_SYS is on. PD\_PER and PED\_RAD depending on the programmed enabled value.
- **Extended Sleep Mode**  
All power domains are off except for the PD\_AON, the programmed PD\_RRx and the PD\_SR. Since the SysRAM retains its data, no OTP mirroring is required upon waking up the system.
- **Deep Sleep Mode**  
All power domains are off except for the PD\_AON and the programmed PD\_RRx. This mode dissipates the minimum leakage power. Since the SysRAM has not retained its data, an OTP mirror action is required upon waking up the system.

## 2.4 Pin Configuration

### Pin Assignment



### Pin Functions

No	Pin Name	Pin Type	Description
1	GND		
2	RST	I	INPUT Reset signal (active high)
3	P0.7	I/O	General purpose I/O port bit or alternate function nodes
4	P0.6	I/O	General purpose I/O port bit or alternate function nodes
5	P0.5	I/O	General purpose I/O port bit or alternate function nodes UART Rx <sup>1</sup>
6	P0.4	I/O	General purpose I/O port bit or alternate function nodes UART Tx <sup>1</sup>

<sup>1</sup> Dependent on the software configuration the UART can be set also to any other I/O.

No	Pin Name	Pin Type	Description
7	GND		
8	VBAT3V	AI	Power supply
9	P0.3	I/O	General purpose I/O port bit or alternate function nodes
			UART CTS <sup>1</sup>
10	P0.2	I/O	General purpose I/O port bit or alternate function nodes
			UART RTS <sup>1</sup>
11	P0.1	I/O	General purpose I/O port bit or alternate function nodes
12	P0.0	I/O	General purpose I/O port bit or alternate function nodes
13	n.c.		
14	V <sub>DD</sub>	AI	INPUT
			This pin is used for testing purposes only.
			Normal operation: leave V <sub>DD</sub> floating
15	GND		
16	P1_4/SWCLK	I/O	INPUT JTAG clock signal
17	GND		
18	P1_5/SW_DIO	I/O	INPUT/OUTPUT
			JTAG Data input/output
19	GND		
20	GND		
21	P1.3	I/O	General purpose I/O port bit or alternate function nodes
22	P1.2	I/O	General purpose I/O port bit or alternate function nodes
23	P1.1	I/O	General purpose I/O port bit or alternate function nodes
24	P1.0	I/O	General purpose I/O port bit or alternate function nodes
A	GND		
B	GND		
C	GND		
D	GND		

For a more detailed description of the alternate function nodes please refer to the Dialog datasheet ⇒ [7.2.2 Product Information](#).

## 2.5 Interfaces

### 2.5.1 UART

The UART is compliant to the industry-standard “16550” and is used for serial communication with a peripheral, modem (data carrier equipment [DCE]) or data set. Data is written from a master (CPU) over the APB bus to the UART and it is converted to serial form and transmitted to the destination device. Serial data is also received by the UART and stored for the master (CPU) to read back. There is no DMA support on the UART block since it contains internal FIFOs. Both UARTs support hardware flow control signals (RTS, CTS, DTR, DSR).

#### Features

- 16 bytes Transmit and receive FIFOs
- Hardware flow control support (CTS/RTS)
- Shadow registers to reduce software overhead and also include a software programmable reset
- Transmitter Holding Register Empty (THRE) interrupt mode
- IrDA 1.0 SIR mode supporting low power mode

#### Functionality based on the industry standard “16550”

- Programmable character properties, such as number of data bits per character (5, 8), optional
- Parity bit (with odd or even select) and number of stop bits (1, 1.5, or 2)
- Line break generation and detection
- Prioritized interrupt identification
- Programmable serial data baud rate as calculated by the following:  $\text{baud rate} = (\text{serial clock frequency})/(\text{divisor})$ .

### 2.5.2 Serial Peripheral Interface (SPI+)

This interface supports a subset of the Serial Peripheral Interface SPI™. The serial interface can transmit and receive, 16 bit or 32 bit in master/slave mode and transmit 9 bit in master mode. The SPI+ interface has enhanced functionality with bidirectional 2x 16 bit word FIFOs. SPI is a trademark of Motorola Inc™.

#### Features

- Master/slave mode
- 8 bit, 9 bit, 16 bit or 32 bit operation
- Clock speeds up to 16 MHz. Programmable output frequencies of SPI source clock divided by 1, 2, 4, 8
- Supports SPI mode 0, 1, 2, 3 (clock edge and phase)
- Programmable SPI\_DO idle level
- Maskable Interrupt generation
- Bus load reduction by unidirectional writes-only and reads-only modes
- Built-in Rx/Tx FIFOs for continuous SPI bursts

### 2.5.3 I<sup>2</sup>C

The I<sup>2</sup>C is a programmable control bus that provides support for the communications link between integrated circuits in a system. It is a simple two-wire bus with a software-defined protocol for system control, which is used in temperature sensors and voltage level translators to EEPROMs, general-purpose converters: I/O, A/D, and D/A.

#### Features

- Two-wire I<sup>2</sup>C serial interface consists of a serial data line (SDA) and a serial clock (SCL)
- Two speeds are supported:
  - Standard mode (0 Kb/s to 100 Kb/s)
  - Fast mode (<= 400 Kb/s)
- Clock synchronization
- 32 deep transmit/receive FIFOs
- Master transmit, Master receive operation
- 7 bit or 10 bit addressing
- 7 bit or 10 bit combined format transfers
- Bulk transmit mode
- Default slave address of 0x055
- Interrupt or polled-mode operation
- Handles Bit and Byte waiting at both bus speeds
- Programmable SDA hold time

### 2.5.4 General Purpose (GP) ADC

The PAN1740A is equipped with a high-speed ultra low power 10 bit general purpose Analog-to-Digital Converter (GPADC). It can operate in unipolar (single ended) mode as well as in bipolar (differential) mode. The ADC has its own voltage regulator (LDO) of 1.2 V, which represents the full scale reference voltage.

#### Features

- 10 bit dynamic ADC with 65 ns conversion time
- Maximum sampling rate 3.3 Msample/s
- Ultra low power (5  $\mu$ A typical supply current at 100 ksample/s)
- Single-ended as well as differential input with two input scales
- Four single-ended or two differential external input channels
- Battery monitoring function
- Chopper function
- Offset and zero scale adjust
- Common-mode input level adjust

### 2.5.5 Quadrature Decoders

This block decodes the pulse trains from a rotary encoder to provide the step and the direction of the movement of an external device. Three axes (X, Y, Z) are supported.

The integrated quadrature decoder can automatically decode the signals for the X, Y, and Z axes of a HID input device, reporting step count and direction: the channels are expected to provide a pulse train with 90 degrees phase difference; depending on whether the reference channel is leading or lagging, the direction can be determined.

This block can be used for waking up the chip as soon as there is any kind of movement from the external device connected to it.

#### Features

- Three 16 bit signed counters that provide the step count and direction on each of the axes (X, Y, Z)
- Programmable system clock sampling at maximum 16 MHz
- APB interface for control and programming
- Programmable source from the ports: "Port 0", "Port 1"
- Digital filter on the channel inputs to avoid spikes

### 2.5.6 Keyboard Controller

The keyboard controller can be used for debouncing the incoming GPIO signals when implementing a keyboard scanning engine. It generates an interrupt to the CPU (KEYBR\_IRQ). In parallel, five extra interrupt lines can be triggered by a state change on 32 selectable GPIOs (GPIOx\_IRQ).

#### Features

- Monitors any of the 12 available GPIOs
- Generates a keyboard interrupt on key press or key release
- Implements de-bouncing time from 0 ms up to 63 ms
- Supports five separate interrupt generation lines from GPIO toggling

### 2.5.7 Input/Output Ports

The PAN1740A has software-configurable I/O pin assignment, organized into ports "Port 0" and "Port 1".

#### Features

- Port 0: 8 pins, Port 1: 6 pins (including SW\_CLK and SWDIO)
- Fully programmable pin assignment
- Selectable push-pull or open-drain per pin
- Selectable 25 K $\Omega$  pull-up, pull-down resistors per pin

- Pull-up voltage  $V_{BAT3V}$  (buck-mode)
- Fixed assignment for analog pin ADC[3:0]
- Pins retain their last state when system enters the extended sleep mode or deep sleep mode.

## 2.5.8 Timers

For any software-related description please refer to the according Dialog document.

## 2.5.9 Reset

The PAN1740A comprises an RST pad which is active high. It contains an RC filter for spikes suppression with 400 k $\Omega$  and 2.8 pF for the resistor and the capacitor respectively. It also contains a 25 k $\Omega$  pull-down resistor. This pad should be connected to ground if not needed by the application. The typical latency of the RST pad is in the range of 2  $\mu$ s.

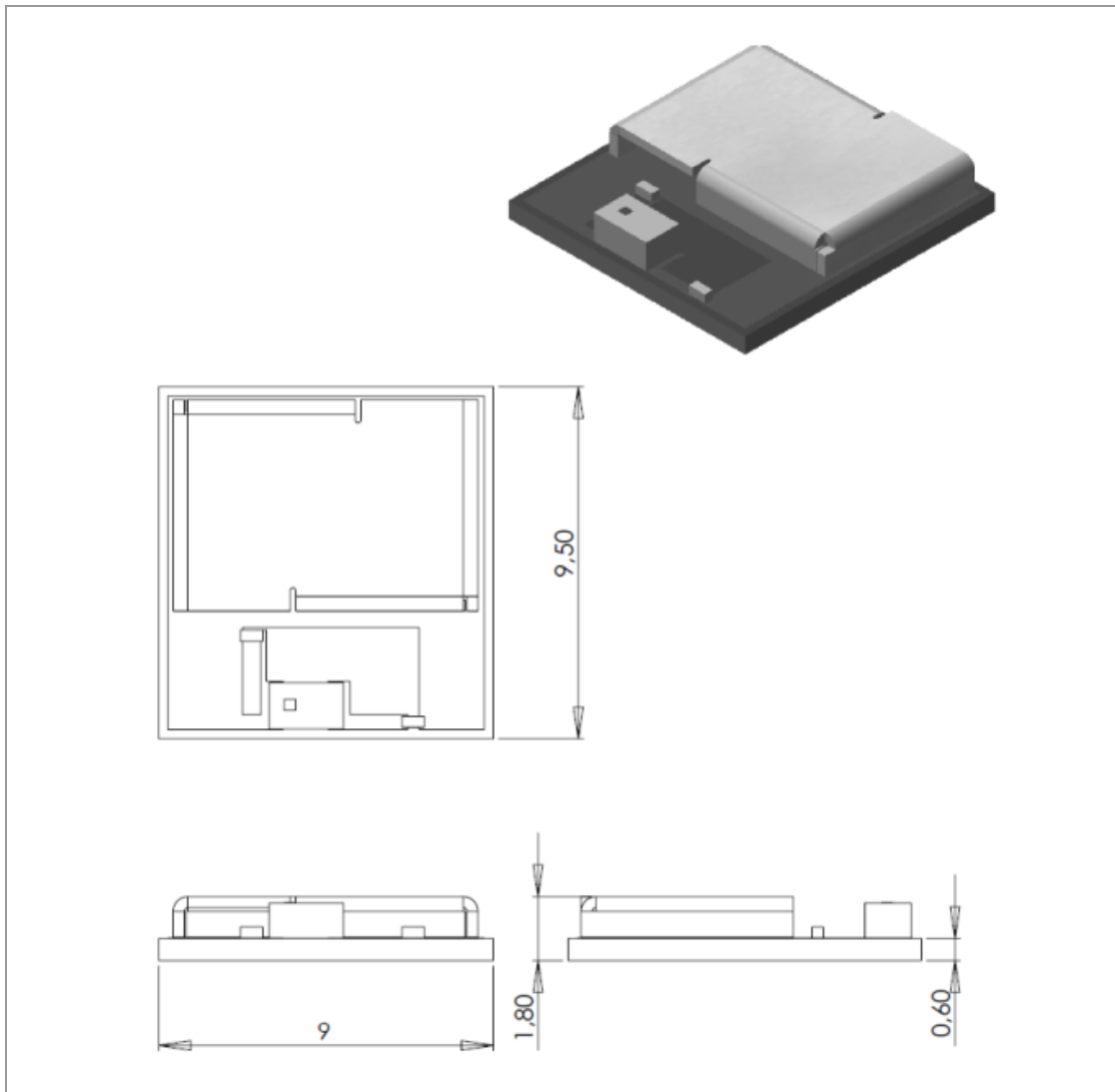


## 3 Detailed Description

### 3.1 Dimensions



All dimensions are in millimeters.



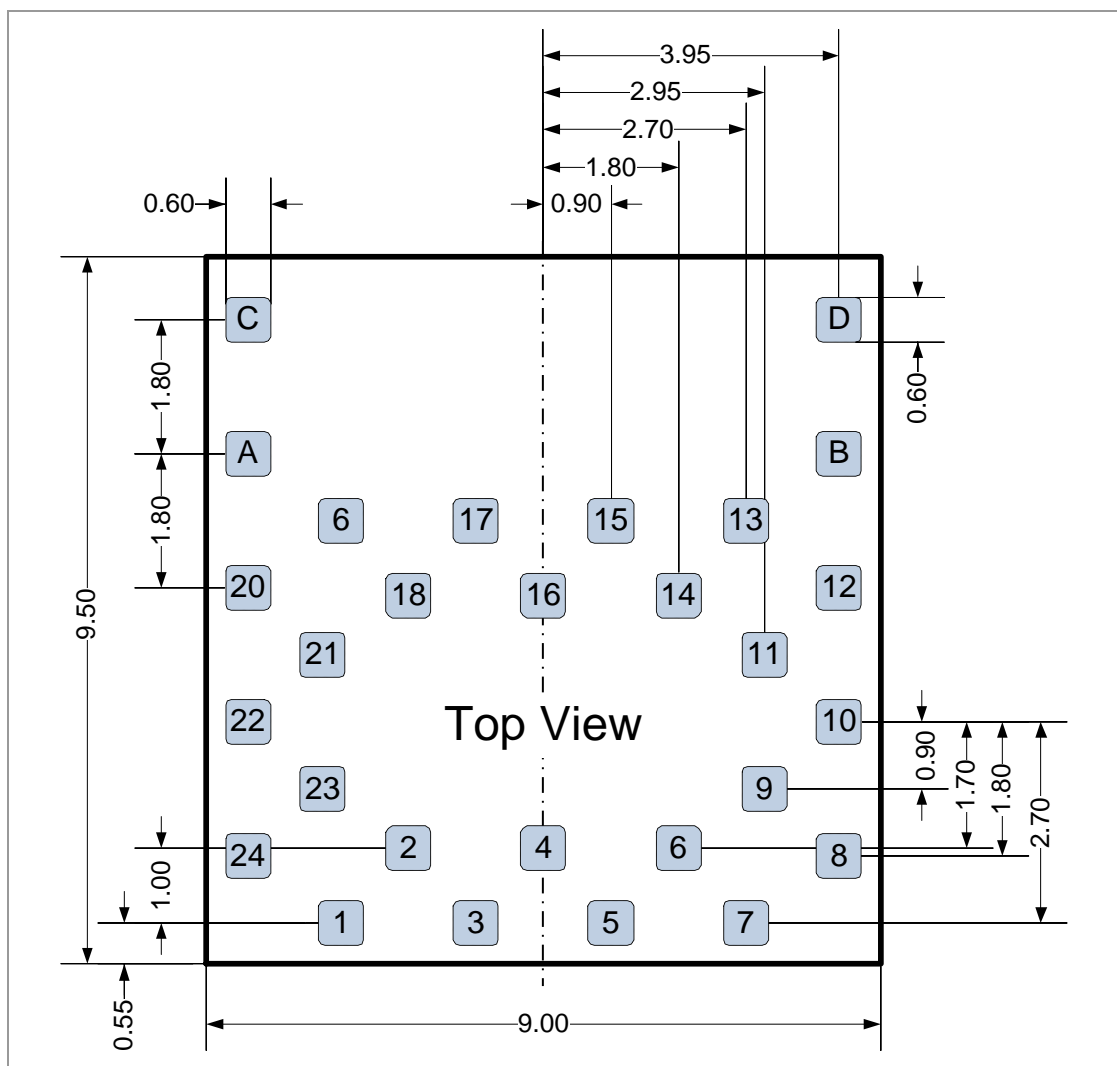
No.	Item	Dimension	Tolerance	Remark
1	Width	9.50	±0.30	
2	Length	9.00	±0.30	
3	Height	1.80	±0.20	With case

## 3.2 Footprint



- All dimensions are in millimeters.
- The outer dimensions have a tolerance of  $\pm 0.20$  mm.
- The layout is symmetric to center.
- The inner pins (2, 4, 6, 9, 11, 14, 16, 18, 21, 23) are shifted to the center by 1 mm.

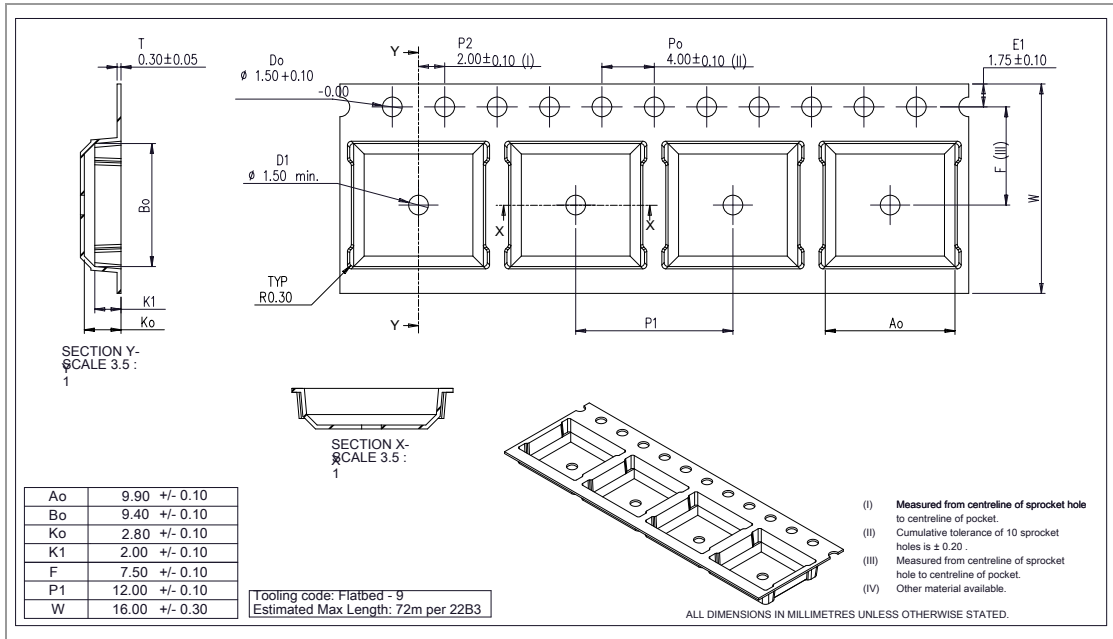
Top View



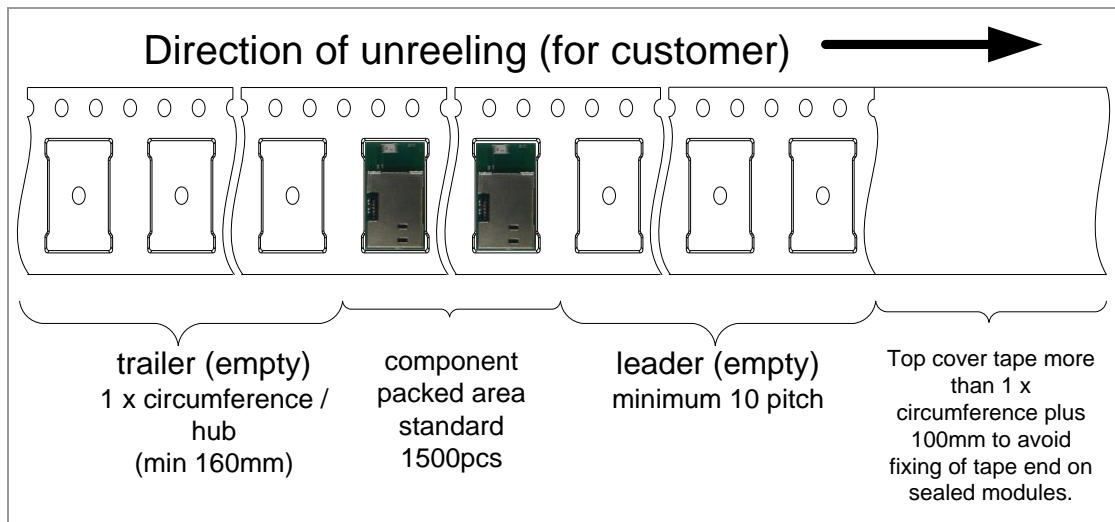
### 3.3 Packaging

The product is a mass production status product and will be delivered in the package described below.

#### 3.3.1 Tape Dimensions



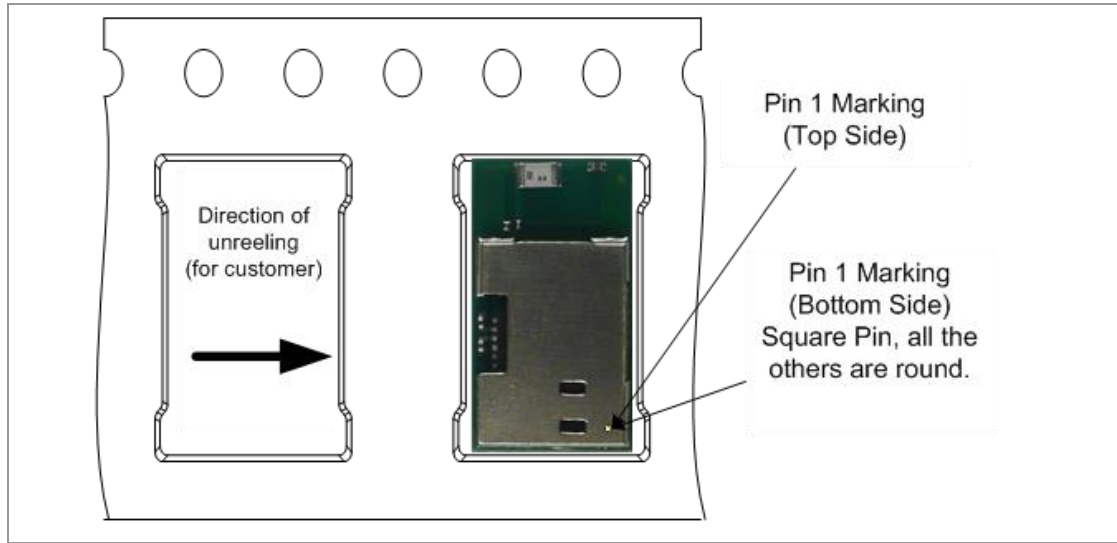
#### 3.3.2 Packing in Tape



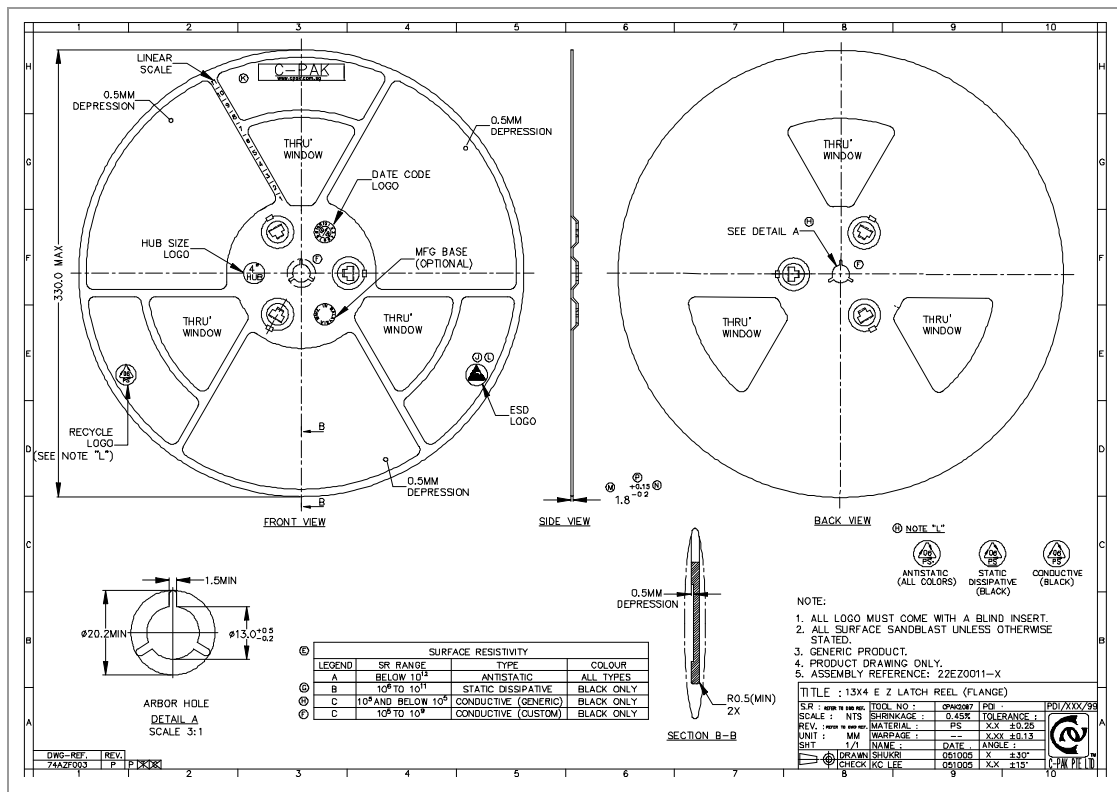
Empty spaces in the component packed area shall be less than two per reel and those spaces shall not be consecutive.

The top cover tape shall not be found on reel holes and it shall not stick out from the reel.

### 3.3.3 Component Direction

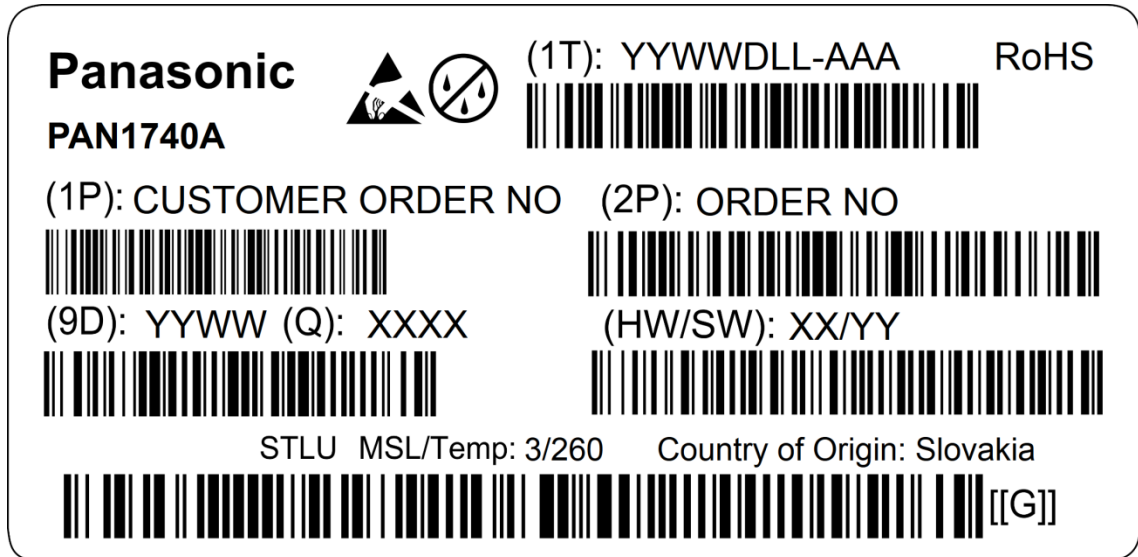


### 3.3.4 Reel Dimension



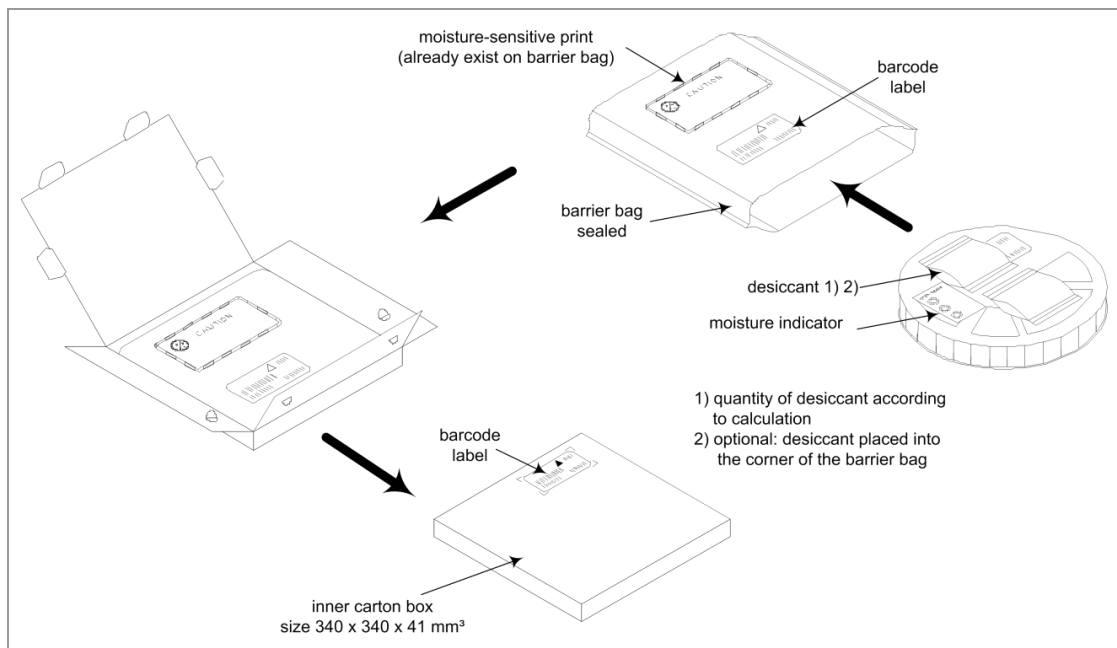
### 3.3.5 Package Label

#### Example



(1T)	Lot code
(1P)	Customer order number, if applicable
(2P)	Order number
(9D)	Date code
(Q)	Quantity
(HW/SW)	Hardware/software version

### 3.3.6 Total Package



## 3.4 Case Marking

tbd

## 4 Specification



All specifications are over temperature and process, unless indicated otherwise.

### 4.1 Default Test Conditions



Temperature: 25 °C ± 10 °C  
 Humidity: 40 % to 85 % RH  
 Supply Voltage: 3.3 V

### 4.2 Absolute Maximum Ratings



The maximum ratings may not be exceeded under any circumstances, not even momentarily or individually, as permanent damage to the module may result.



The buck mode of the DCDC can operate correctly with voltages in the range of 2.2 V up to 3.3 V. If the voltage drops below, then the OTP might not be readable any more. If no OTP is used, then the system is able to further operate up to 1.8 V.

Symbol	Parameter	Condition	Min.	Typ.	Max.	Unit
$V_{PIN(LIM)}$ (default)	Limiting voltage on a pin	Voltage between GND and VBAT3V	-0.1		VBAT3V+ 0.2	V
$T_{STG}$	Storage temperature		-50		150	°C
$t_{R(SUP)}$	Supply rise time	Power supply rise time			100	ms
$V_{BAT(LIM)}$ ( $V_{BAT3V}$ )	Limiting battery supply voltage	Supply voltage on VBAT3V in a buck-converter application, pin VBAT1V is connected to ground	-0.1		3.6	V
$V_{ESD(HBM)}$	Electrostatic discharge voltage (Human Body Model)				2 000	V

Symbol	Parameter	Condition	Min.	Typ.	Max.	Unit
$V_{ESD(MM)}$	Electrostatic discharge voltage (Machine Model)				175	V
$V_{ESD(CDM)}$	Electrostatic discharge voltage (Charged Device Model)				500	V

### 4.3 Recommended Operating Conditions



The maximum ratings may not be exceeded under any circumstances, not even momentarily or individually, as permanent damage to the module may result.

Symbol	Description	Conditions	Min.	Typ.	Max.	Unit
$V_{BAT}$ (VBAT3V)	Battery supply voltage		1.8		3.3	V
$V_{BAT}$ (OTP_P ROG)	Battery supply voltage for otp programming	Supply voltage on VBAT3V for OTP programming	2.25			V
$V_{PIN}$ (default)	Voltage on a pin	Voltage between pin and GND	0		Min (3.3 VBAT_R F+0.2)	V
$T_A$	Ambient temperature		-40		85	°C

### 4.4 DC Characteristics

Symbol	Description	Conditions	Min.	Typ.	Max.	Unit
$I_{BAT}$ (DP_SLP)_BUCK_0kB	Battery supply current	Typical buck-application in deep-sleep with no retention RAM active. VBAT3V=running from RC32K oscillator		520		nA
$I_{BAT}$ (DP_SLP)_BUCK_16kB	Battery supply current	Typical buck-application in deep-sleep with 16 kB retention RAM active. VBAT3V=3 V		1.2		μA



Symbol	Description	Conditions	Min.	Typ.	Max.	Unit
$I_{BAT}$ (EXT_SLP)_ BUCK_32kB	Battery supply current	Typical buck-application in extended sleep mode with 32 kB retention RAM active. VBAT3V=3 V		1.8		$\mu$ A
$I_{BAT}$ (EXT_SLP) _BUCK_64kB	Battery supply current	Typical buck-application in extended sleep mode with 64 kB RAM retained, running from XTAL32K oscillator		1.9		$\mu$ A
$I_{BAT}$ (EXT_SLP) _BUCK_64kB	Battery supply current	Typical buck-application in extended sleep mode with 64 kB RAM retained, running from XTAL32K oscillator		2.9		$\mu$ A
$I_{BAT}$ (EXT_SLP) _BUCK_96kB	Battery supply current	Typical buck-application in extended sleep mode with 96 kB RAM retained, running from XTAL32K oscillator		4		$\mu$ A
$I_{BAT}$ (ACT_RX)_ BUCK	Battery supply current	Typical application with buck converter and transmitter active, VBAT3V=3 V		5.3		mA
$I_{BAT}$ (ACT_TX)_ BUCK	Battery supply current	Typical application with buck converter and transmitter active, VBAT3V=3 V		4.9		mA

## 4.5 16 MHz Crystal Oscillator: Timing Characteristics

Symbol	Description	Conditions	Min.	Typ.	Max.	Unit
$t_{STA(XTAL)}$ (16M)	Crystal oscillator startup time		0.5	2	3	ms

## 4.6 32 kHz Crystal Oscillator: Timing Characteristics

Symbol	Description	Conditions	Min.	Typ.	Max.	Unit
$t_{STA(XTAL)}$ (32k)	Crystal oscillator startup time	Typical application, time until 1 000 clocks are detected		0.4		s

## 4.7 DC-DC Converter: DC Characteristics

Symbol	Description	Conditions	Min.	Typ.	Max.	Unit
$V_O$ (BUCK)	Output voltage	Default settings		1.41		V
$\eta_{\text{CONV\_MAX}}$ (BUCK)	Maximum conversion efficiency			86		%
$\Delta V_O / \Delta V_I$ (BUCK)	Line regulation	$2.35 \text{ V} < V_{\text{BAT3V}} < 3.3 \text{ V}$	-2	0.7	2	%/V
$\Delta V_O / \Delta I_L$ (BUCK)	Load regulation	$V_{\text{BAT3V}} = 2.5 \text{ V}$	-0.2	-0.02	0.2	%/mA
$V_{\text{RPL}}$ (BUCK)	Ripple voltage	Buck mode, RMS ripple voltage		2.42		mV

## 4.8 Reliability Tests

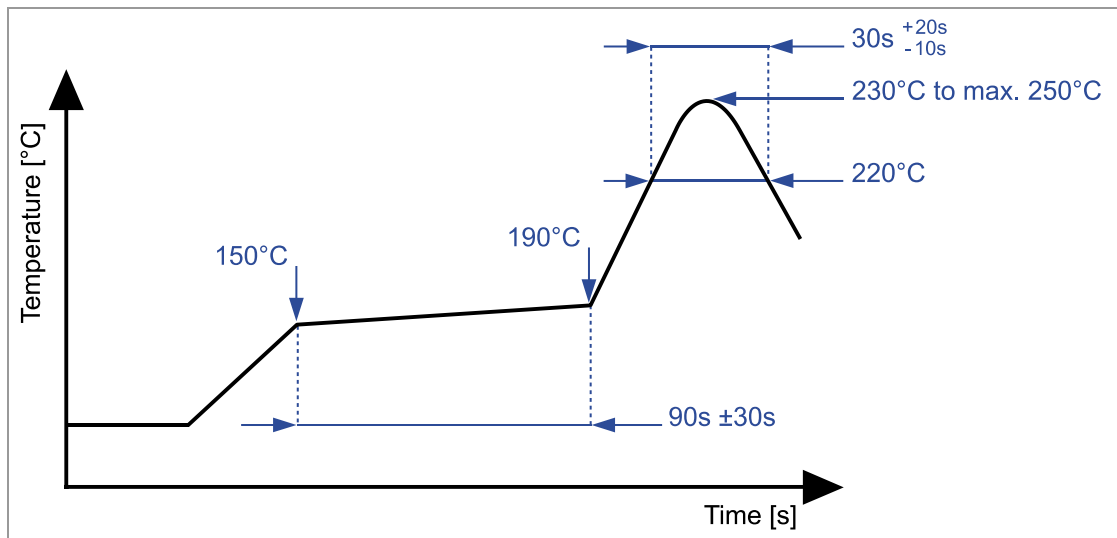
The measurement should be done after the test device has been exposed to room temperature and humidity for one hour.

No.	Item	Limit	Condition
1	Vibration test	Electrical parameter should be in specification	<ul style="list-style-type: none"> <li>• Freq.: 10 Hz~50 Hz; Amplitude: 1.5 mm; 20 min./cycle, 1 h. each of XYZ axis</li> <li>• Freq.: 30 Hz~100 Hz, 6G; 20 min./cycle, 1 h. each of XYZ axis</li> </ul>
2	Shock test		Dropped onto hard wood from a height of 50 cm for 3 times
3	Heat cycle test		-40 °C for 30 min. and +85 °C for 30 min.; each temperature 300 cycles
4	Moisture test		+60 °C, 90 % RH, 300 h
5	Low temperature test		-40 °C, 300 h
6	High temperature test		+85 °C, 300 h

## 4.9 Recommended Soldering Profile



- Reflow permissible cycles: 2
- Opposite side reflow is prohibited due to module weight
- More than 75 percent of the soldering area shall be coated by solder
- The soldering profiles should be adhered to in order to prevent electrical or mechanical damage
- Soldering profile assumes lead-free soldering



## 5 Cautions



Failure to follow the guidelines set forth in this document may result in degrading of the product's functions and damage to the product.

### 5.1 Design Notes

1. Follow the conditions written in this specification, especially the control signals of this module.
2. The supply voltage should abide by the maximum ratings (⇒ [4.2 Absolute Maximum Ratings](#)).
3. The supply voltage must be free of AC ripple voltage (for example from a battery or a low noise regulator output). For noisy supply voltages, provide a decoupling circuit (for example a ferrite in series connection and a bypass capacitor to ground of at least 47  $\mu$ F directly at the module).
4. This module should not be mechanically stressed when installed.
5. Keep this module away from heat. Heat is the major cause of decreasing the life time of these modules.
6. Avoid assembly and use of the target equipment in conditions where the module temperature may exceed the maximum tolerance.
7. Keep this module away from other high frequency circuits.
8. Refer to the recommended pattern when designing a board.

### 5.2 Installation Notes

1. Reflow soldering is possible twice based on the conditions set forth in ⇒ [4.9 Recommended Soldering Profile](#). Set up the temperature at the soldering portion of this module according to this reflow profile.
2. Carefully position the module so that the heat will not burn into printed circuit boards or affect other components that are susceptible to heat.
3. Carefully locate the module, to avoid an increased temperature caused by heat generated by neighboring components.
4. If a vinyl-covered wire comes into contact with the module, the wire cover will melt and generate toxic gas, damaging the insulation. Never allow contact between a vinyl cover and these modules to occur.
5. This module should not be mechanically stressed or vibrated when reflowed.
6. To repair the board by hand soldering, follow the conditions set forth in this chapter.
7. Do not wash this product.
8. Pressing on parts of the metal cover or fastening objects to the metal will cause damage to the module.

### 5.3 Usage Condition Notes

1. Take measures to protect the module against static electricity.  
If pulses or transient loads (a large load, which is suddenly applied) are applied to the modules, check and evaluate their operation before assembly of the final products.
2. Do not use dropped modules.
3. Do not touch, damage, or soil the pins.
4. Follow the recommended condition ratings about the power supply applied to this module.
5. Electrode peeling strength: Do not apply a force of more than 4.9 N in any direction on the soldered module.
6. Pressing on parts of the metal cover or fastening objects to the metal cover will cause damage.
7. These modules are intended for general purpose and standard use in general electronic equipment, such as home appliances, office equipment, information, and communication equipment.

### 5.4 Storage Notes

1. The module should not be stressed mechanically during storage.
2. Do not store these modules in the following conditions or the performance characteristics of the module, such as RF performance will be adversely affected:
  - Storage in salty air or in an environment with a high concentration of corrosive gas, such as Cl<sub>2</sub>, H<sub>2</sub>S, NH<sub>3</sub>, SO<sub>2</sub>, or NO<sub>x</sub>,
  - Storage in direct sunlight,
  - Storage in an environment where the temperature may be outside the range of 5 °C to 35 °C, or where the humidity may be outside the 45 percent to 85 percent range,
  - Storage of the modules for more than one year after the date of delivery storage period: Please check the adhesive strength of the embossed tape and soldering after 6 months of storage.
3. Keep this module away from water, poisonous gas, and corrosive gas.
4. This module should not be stressed or shocked when transported.
5. Follow the specification when stacking packed crates (max. 10).

### 5.5 Safety Cautions

These specifications are intended to preserve the quality assurance of products and individual components.

Before use, check and evaluate the operation when mounted on your products. Abide by these specifications without deviation when using the products. These products may short-circuit. If electrical shocks, smoke, fire, and/or accidents involving human life are anticipated when a short circuit occurs, provide the following failsafe functions as a minimum:

1. Ensure the safety of the whole system by installing a protection circuit and a protection device.
2. Ensure the safety of the whole system by installing a redundant circuit or another system to prevent a single fault causing an unsafe status.

## 5.6 Other Cautions

1. Do not use the module for other purposes than those listed in section [⇒ 5.3 Usage Condition Notes](#).
2. Be sure to provide an appropriate fail-safe function on your product to prevent any additional damage that may be caused by the abnormal function or the failure of the module.
3. This module has been manufactured without any ozone chemical controlled under the Montreal Protocol.
4. These modules are not intended for use under the special conditions shown below. Before using these modules under such special conditions, carefully check their performance and reliability under the said special conditions to determine whether or not they can be used in such a manner:
  - In liquid, such as water, salt water, oil, alkali, or organic solvent, or in places where liquid may splash,
  - In direct sunlight, outdoors, or in a dusty environment,
  - In an environment where condensation occurs,
  - In an environment with a high concentration of harmful gas (e.g. salty air, HCl, Cl<sub>2</sub>, SO<sub>2</sub>, H<sub>2</sub>S, NH<sub>3</sub>, and NO<sub>x</sub>).
5. If an abnormal voltage is applied due to a problem occurring in other components or circuits, replace these modules with new modules, because they may not be able to provide normal performance even if their electronic characteristics and appearances appear satisfactory.



Please refer to the Panasonic website for further information [⇒ 7.2.2 Product Information](#).

## **5.7 Restricted Use**

### **5.7.1 Life Support Policy**

This Panasonic Industrial Devices Europe GmbH product is not designed for use in life support appliances, devices, or systems where malfunction can reasonably be expected to result in a significant personal injury to the user, or as a critical component in any life support device or system whose failure to perform can be reasonably expected to cause the failure of the life support device or system, or to affect its safety or effectiveness.

Panasonic customers using or selling these products for use in such applications do so at their own risk and agree to fully indemnify Panasonic Industrial Devices Europe GmbH for any damages resulting.

### **5.7.2 Restricted End Use**

This Panasonic Industrial Devices Europe GmbH product is not designed for any restricted activity that supports the development, production, handling usage, maintenance, storage, inventory or proliferation of any weapons or military use.

Transfer, export, re-export, usage or reselling of this product to any destination, end user or any end use prohibited by the European Union, United States or any other applicable law is strictly prohibited.

## 6 Regulatory and Certification Information

tbd



## 7 Appendix

### 7.1 Ordering Information

#### Variants and Versions

Order Number	Brand Name	Description	MOQ
ENW89852A1KF <sup>2</sup>	PAN1740A	PAN1740A Bluetooth Low Energy Module	1 500

#### Evaluation Tools<sup>3</sup>

Order Number	Tool Name	Content	MOQ <sup>3</sup>
ENW89852AWKF	PAN1740A Kit	2x USB-Stick	1
ENW89852AXKF	PAN1740A ETU	USB-Stick	1
ENW89852AUKF	PAN1740A Daughter Board	PAN1740A Daughter board	1
ENW89852AVKF	PAN1740A Dialog Pro Kit	<ul style="list-style-type: none"> <li>• Dialog Pro Kit (Motherboard)</li> <li>• 3x PAN1740A Daughter Board</li> <li>• USB-Stick</li> <li>• USB-Cable</li> <li>• Battery</li> </ul>	1

<sup>2</sup> Samples are available on customer demand.

<sup>3</sup> Please refer to the Panasonic website for further information ⇒ [7.2.2 Product Information](#).

## 7.2 Contact Details

### 7.2.1 Contact Us

Please contact your local Panasonic Sales office for details on additional product options and services:

For Panasonic Sales assistance in the **EU**, visit

<https://eu.industrial.panasonic.com/about-us/contact-us>

Email: [wireless@eu.panasonic.com](mailto:wireless@eu.panasonic.com)

For Panasonic Sales assistance in **North America**, visit the Panasonic Sales & Support Tool to find assistance near you at

<https://na.industrial.panasonic.com/distributors>

Please visit the **Panasonic Wireless Technical Forum** to submit a question at

<https://forum.na.industrial.panasonic.com>

### 7.2.2 Product Information

Please refer to the Panasonic Wireless Connectivity website for further information on our products and related documents:

For complete Panasonic product details in the **EU**, visit

<http://pideu.panasonic.de/products/wireless-modules.html>

For complete Panasonic product details in **North America**, visit

<http://www.panasonic.com/rfmodules>