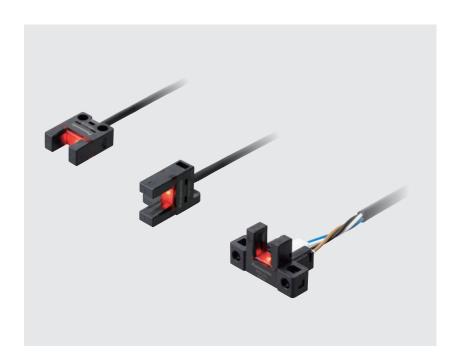


Amplifier Built-in

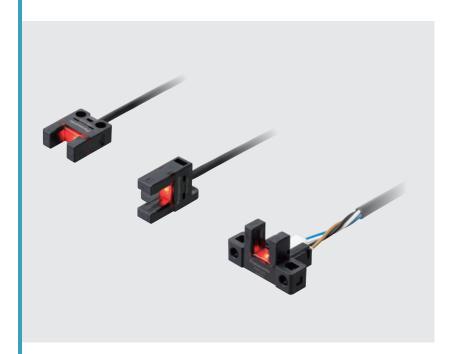
U-shaped Micro Photoelectric Sensor

PM-25 SERIES PM-45 SERIES PM-65 SERIES



U-shaped Micro Photoelectric Sensor Amplifier Built-in

PM-25 SERIES PM-45 SERIES PM-65 SERIES





UK





One step ahead in performance and mounting ease

Three protection circuits standard on all models PM-25/45/65 SERIES

All models are standardly equipped with the following protection circuits in their compact bodies. These protection circuits minimize the possibility of sensor malfunctions caused by erroneous wiring.

- 1 Reverse supply polarity protection circuit
- 2 Reverse output polarity protection circuit
- ③ Output short-circuit protection circuit

Ample beam emitting / receiving distance of 6 mm 0.236 in PM-25/45/65 SERIES

The beam emitting and receiving sections are 0.5 mm 0.02 in thinner than those on our conventional models while their external dimensions are the same. As a result, the distance between the beam emitting point and receiving point increased by 1 mm 0.039 in. The wider distance means less possibility of collision between the sensing section and sensing object.

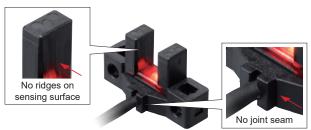


Industry's first*! IP64 rating

*As of April 2017, in-company survey.

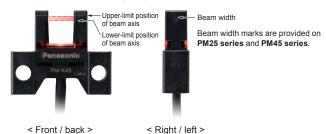
PM-25/45 SERIES

Our original integrated molding method has eliminated grooves and gaps on the sensing surface and main body, thus reducing the possibility of malfunctions caused by splashing water or dust.

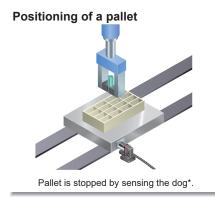


Beam marks for easy adjustment PM-25/45/65 SERIES

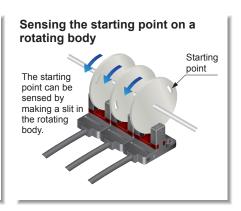
The upper-limit and lower-limit positions of beam can be visually confirmed from the front, back, right and left sides of the sensor unit. This allows easy adjustment of the position of sensing object.



APPLICATIONS



Sensing the starting point and overrun of a moving body Overrun sensing Dog Starting point sensing Starting point and overrun is sensed using the dog* on the base.



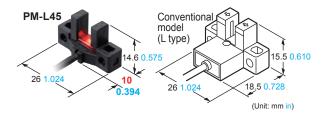
Large and easy to see Multi-angle operation indicator PM-25/45/65 SERIES

The large operation indicator (orange) lights up when the beam enters. The indicator is easy to see from above and from the sides.

Compact size

PM-45 SERIES

All new models require significantly less mounting space than our conventional models when mounted with the same pitch. What's more, the new models can directly replace our conventional models currently in use.



All models easy to mount with M3 screws

PM-25/45/65 SERIES

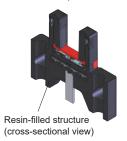
The sensor unit can be installed with one or two M3 screws. * M3 screws and washers are not included.

- Models requiring one M3 screw for installation
- PM-F25, PM-R25, PM-F65, PM-R65
- Models requiring two M3 screws for installation Models other than above

Resistant to vibrations and impacts

PM-25/45/65 SERIES

The sections where stress concentrates, such as the connecting section of the cable and internal circuit, are covered with a resin. This helps prevent malfunctions caused by vibrations and impacts.



Compliant with safety standards!

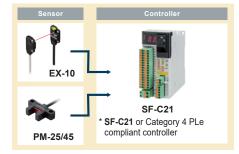
Sensor unit complies with Category 1 PLc.

ISO 13849-1: 2015 Safety-related parts of control systems Part 1: General principles for design

A Category 3 PLd Safety System can be built

By using Category 4 PLe compliant controllers together with our sensors. Sensor redundancy is required!

■ Category 3, PLd construction example

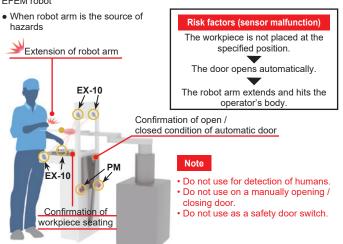


 Do not use the two outputs from PM-25/45 series unit for achieving the redundancy (duplication) of safety circuit.

PM-25/45 SERIES

Can be retrofit and installed in a very small space as a safety-standard-compliant photoelectric sensor for added safety.

Example of use: For detection of opening / closing of door in front of load port / $\ensuremath{\mathsf{EFEM}}$ robot



^{*&}quot;Dog" refers to the sensing object for activating the sensor's detecting operation.

^{*} For more information, see our website or product flyer.

Ultra-small / Cable type PM-25 SERIES

Easy mounting with M2/M3 screws!

PM-L25



PM-U25

ORDER GUIDE

Ту	ре	Appearance (mm in)	Sensing range	Model No.	Cable length	Output	Output operation
				PM-K25	1 m 3.281 ft		
	K type			PM-K25-R	1 m 3.281 ft, bending-resistant cable	NPN open-collector transistor	
	X	23.9 0.941 0.484 0.484		PM-K25-C3	3 m 9.843 ft		
				PM-K25-P	1 m 3.281 ft	PNP open-collector transistor	
				PM-L25	1 m 3.281 ft		
	L type	12 0.472	PM-L25-R bending-resistant cable transiste PM-L25-C3 3 m 9.843 ft PM-L25-P 1 m 3.281 ft PNP op transiste PM-U25 1 m 3.281 ft NPN op	PM-L25-R		NPN open-collector transistor	
	L ty	13.4 0.528 12 0.472					
				PM-L25-P	1 m 3.281 ft	PNP open-collector transistor	
type		6 0,236		PM-U25	1 m 3.281 ft	NPN open-collector transistor	Incorporated with 2 outputs:
Ultra-small / Cable type	U type			PM-U25-R			
small /	13.4 (fixed) PM-U25-C3 3 m 9.843 ft	3 m 9.843 ft	Light-ON/Dark-ON	Light-ON/Dark-ON			
Ultra-				PM-U25-P	1 m 3.281 ft	PNP open-collector transistor	
		11.7 0.461		PM-F25	1 m 3.281 ft	NPN open-collector transistor	
	type			PM-F25-R	1 m 3.281 ft, bending-resistant cable		
	F	13.4 0.528 12.5 0.492		PM-F25-C3	3 m 9.843 ft		
				PM-F25-P	1 m 3.281 ft	PNP open-collector transistor	
		<i></i>		PM-R25	1 m 3.281 ft		
	R type	11.7 0.461		PM-R25-R	1 m 3.281 ft, bending-resistant cable	NPN open-collector transistor	
	Rħ	13.4 0.528 13.4 0.528		PM-R25-C3	3 m 9.843 ft		
				PM-R25-P	1 m 3.281 ft	PNP open-collector transistor	

Note: The suffix "- \mathbf{R} " in the model No. indicates a bending-resistant cable type. The suffix "- $\mathbf{C3}$ " indicates a 3 m 9.843 ft cable length type.

OPTIONS

Designation	Model No.	Description
Mounting screw	MS-M2	Mounting screw with washers for the ultra-small type sensor (50 pcs. lot). It can mount securely as it is spring washer attached.

Mounting screw

• MS-M2



M2 (length 10 mm 0.394 in) screw with a spring washer

SPECIFICATIONS

				Ultra-small / Cable type			
		Туре		Bending-resistant cable	3 m 9.843 ft cable		
	S.	NPN output	PM- □2 5	PM-□25-R	PM-□25-C3		
Item	Model No.	PNP output	PM-□25-P				
	icable regul fications	lations and		RoHS Directive), UKCA Marking (EMC Re Lc) (Note 3), UL/c-UL Recognition certification			
Sensing range				6 mm 0.236 in (fixed)			
Minimum sensing object				$0.8 \times 1.2 \text{ mm } 0.031 \times 0.047 \text{ in opaque object}$	ect		
Hyst	teresis			0.05 mm 0.002 in or less			
Rep	eatability			0.01 mm 0.0004 in or less			
Sup	ply voltage	•		5 to 24 V DC ±10 % Ripple P-P 10 % or le	ss		
Curr	ent consur	mption		15 mA or less			
Outp	out		<npn output="" type=""> NPN open-collector transistor • Maximum sink current: 50 mA • Applied voltage: 30 V DC or less (be • Residual voltage: 2 V or less (at 50 1 V or less (at 16</npn>	tween output and 0 V) • Applied voltage mA sink current) • Residual voltage	or transistor ce current: 50 mA e: 30 V DC or less (between output and +V) ge: 2 V or less (at 50 mA source current) 1 V or less (at 16 mA source current)		
	Output or	peration	I	ncorporated with 2 outputs: Light-ON/Dark-	ON		
	Short-circ	cuit protection	Incorporated				
Res	ponse time	•	Under light received condition: 20 µs or less Under light interrupted condition: 80 µs or less (Maximum response frequency: 3 kHz) (Note 2)				
Ope	ration indic	cator	Orange LED (lights up under light received condition)				
Pollu	ution degre	ee	3				
	Protection	n		IP64 (IEC)			
Environmental resistance	Ambient t (Note 3, 4	temperature 4)	-25 to +55 °C −13 to +131 °F (No dew condensation or icing allowed), Storage: -30 to +80 °C −22 to +176 °F				
esist	Ambient I	humidity	5 to 85 % RH, Storage: 5 to 95 % RH				
ıtal r	Ambient i	illuminance	Fluorescent light: 1,000 ℓx or less at the light-receiving face				
ımeı	Voltage w	vithstandability	1,000 V AC for one min. between all supply terminals connected together and enclosure				
Viro	Insulation	n resistance	20 M Ω , or more, with 250 V DC megger between all supply terminals connected together and enclosure				
ш	Vibration	resistance	10 to 2,000 Hz frequency, 1.5 mm 0.059 in o	louble amplitude (maximum acceleration 196 n	n/s^2) in X, Y and Z directions for two hours each		
	Shock resistance		15,000 m/s² acceleration (1,500 G approx.) in X, Y and Z directions three times each				
Emit	tting eleme	ent	Infrared LED (F	eak emission wavelength: 855 nm 0.034 m	il, non-modulated)		
Material			E	inclosure: PBT, Display section: Polycarbo	nate		
Cable			0.09 mm² 4-core cabtyre cable, PVC, 1 m 3.281 ft long	0.1 mm² 4-core bending-resistant cabtyre cable, PVC, 1 m 3.281 ft long (Note 5, 6)	0.09 mm² 4-core cabtyre cable, PVC, 3 m 9.843 ft long		
Cab	le extensio	on	Extension up to total	100 m 328.084 ft is possible with 0.3 mm ² ,	or more, cable. (Note 7)		
Wei	ght		Net weight: 10 g approx.,	Gross weight: 15 g approx.	Net weight: 30 g approx., Gross weight: 35 g approx.		
NI-4-	43.340				magazina of 122 °C 172 4 °C		

Notes: 1) Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of $+23 \,^{\circ}\text{C} +73.4 \,^{\circ}\text{F}$.

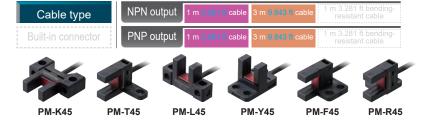
2) The response frequency is the value when the disc, given in the figure below, is rotated.



- 3) In case the PM-25 series is used at an ambient temperature of +50 °C +122 °F, or more, make sure to mount it on a metal body.
- 4) Note that the cable of PM-□25-R loses its flexibility when the ambient temperature decreases to about -10 °C +14 F°
- 5) The cable of **PM**-□**25-R** is a bending-resistant cable usable on a moving base. When the sensor is mounted on a moving base, secure the sensor cable joint at the unit in place so that stress is not applied to it.
- 6) When storing PM-25-R, make sure that the cable does not come into contact with the sensing section or operation indicator.
- 7) If the cable is extended to 20 m 65.617 ft or longer, confirm that the supply voltage at the end of the cable attached to the sensor is 4.5 V or higher.

Compact / Cable type PM-45 SERIES

Compact size!





ORDER GUIDE

Ту	pe	Appearance (mm in)	Sensing range	Model No.	Cable length	Output	Output operation
		7 0.276 25.4 1.000 2.839		PM-K45	1 m 3.281 ft	NPN open-collector	-
	K type			PM-K45-C3	3 m 9.843 ft	transistor	
	X t			PM-K45-P	1 m 3.281 ft	PNP open-collector	
		, , , , , , , , , , , , , , , , , , , ,		PM-K45-P-C3	3 m 9.843 ft	transistor	
				PM-T45	1 m 3.281 ft	NPN open-collector	
	T type	13.7 0.539		PM-T45-C3	3 m 9.843 ft	transistor	
	<u>⊢</u>	18.1		PM-T45-P	1 m 3.281 ft	PNP open-collector	
		1.024		PM-T45-P-C3	3 m 9.843 ft	transistor	
	L type	26 1.024 7 0.276		PM-L45	1 m 3.281 ft	NPN open-collector transistor	Incorporated with 2 outputs: Light-ON/Dark-ON
-			6 mm 0.236 in (fixed)	PM-L45-C3	3 m 9.843 ft		
e type				PM-L45-P	1 m 3.281 ft	PNP open-collector transistor	
Compact / Cable type				PM-L45-P-C3	3 m 9.843 ft		
pact /	Y type	13.4 0.528 20.6 0.811		PM-Y45	1 m 3.281 ft	NPN open-collector transistor PNP open-collector transistor NPN open-collector	
Com				PM-Y45-C3	3 m 9.843 ft		
	Υ			PM-Y45-P	1 m 3.281 ft		
				PM-Y45-P-C3	3 m 9.843 ft		
		13 0,512		PM-F45	1 m 3.281 ft		
	F type			PM-F45-C3	3 m 9.843 ft	transistor	
	F	13.7 0.539 21.3 0.839		PM-F45-P	1 m 3.281 ft	PNP open-collector	
		0.000		PM-F45-P-C3	3 m 9.843 ft	transistor	
				PM-R45	1 m 3.281 ft	NPN open-collector	
	R type	13,0.512		PM-R45-C3	3 m 9.843 ft	transistor	
	A.	13.7 21.3 0.539 0.839		PM-R45-P	1 m 3.281 ft	PNP open-collector	
		0.000		PM-R45-P-C3	3 m 9.843 ft	transistor	

Note: The suffix "-C3" in the model No. indicates a 3 m 9.843 ft cable length type.

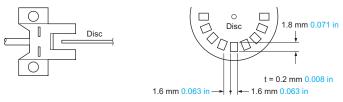
SPECIFICATIONS

Tuno		-	Compact /	Cable type			
		Туре		3 m 9.843 ft cable			
	S.	NPN output	PM-□45	PM- _□ 45-C3			
Iten	m \ Model	PNP output	PM-□45-P	PM-□45-P-C3			
Applicable regulations and certifications		lations and	CE Marking (EMC Directive, RoHS Directive), UKCA Marking (EMC Regulations, RoHS Regulations), ISO 13849-1 (Category 1, PLc) (Note 3), UL/c-UL Recognition certification				
Sen	sing range		6 mm 0.236 in (fixed)				
Minimum sensing object		ng object	0.8 × 1.2 mm 0.031 × 1	0.047 in opaque object			
Hys	teresis		0.05 mm 0.0	002 in or less			
Rep	eatability		0.01 mm 0.0	004 in or less			
Sup	ply voltage		5 to 24 V DC ±10 % R	lipple P-P 10 % or less			
Curr	rent consum	ption	15 mA	or less			
Output			<npn output="" type=""> NPN open-collector transistor Maximum sink current: 50 mA Applied voltage: 30 V DC or less (between output and 0 V) Residual voltage: 2 V or less (at 50 mA sink current) 1 V or less (at 16 mA sink current) </npn>	<pnp output="" type=""> PNP open-collector transistor Maximum source current: 50 mA Applied voltage: 30 V DC or less (between output and +V) Residual voltage: 2 V or less (at 50 mA source current) 1 V or less (at 16 mA source current)</pnp>			
	Output op	eration	Incorporated with 2 out	puts: Light-ON/Dark-ON			
	Short-circ	uit protection	Incorp	orated			
Res	Response time		Under light received condition: 20 µs or less Under light interrupted condition: 80 µs or less (Maximum response frequency: 3 kHz) (Note 2)				
Ope	eration indic	ator	Orange LED (lights up und	ler light received condition)			
Poll	ution degree	•	3				
	Protection		IP64 (IEC)				
nce	Ambient to	emperature	-25 to +55 °C −13 to +131 °F (No dew condensation o	r icing allowed), Storage: –30 to +80 °C –22 to +176 °F			
Environmental resistance	Ambient h	umidity	5 to 85 % RH, Storage: 5 to 95 % RH				
alre	Ambient il	luminance	Fluorescent light: 1,000 ℓx or	less at the light-receiving face			
nent	Voltage w	ithstandability	1,000 V AC for one min. between all supply	terminals connected together and enclosure			
Insulation resistance		resistance	$20~\text{M}\Omega$, or more, with 250 V DC megger between all supply terminals connected together and enclosure				
Env	Vibration i	esistance	10 to 2,000 Hz frequency, 1.5 mm 0.059 in double amplitude (maxim	um acceleration 196 m/s²) in X, Y and Z directions for two hours each			
	Shock res	istance	15,000 m/s² acceleration (1,500 G approx.	.) in X, Y and Z directions three times each			
Emi	tting elemer	nt	Infrared LED (Peak emission waveleng	gth: 855 nm 0.034 mil, non-modulated)			
Mate	erial		Enclosure: PBT, Display	y section: Polycarbonate			
Cab	le		0.09 mm ² 4-core cabtyre cable, PVC, 1 m 3.281 ft long	0.09 mm² 4-core cabtyre cable, PVC, 3 m 9.843 ft long			
Cab	le extension	1	Extension up to total 100 m 328.084 ft is pos	ssible with 0.3 mm², or more, cable. (Note 3)			
Wei	ght		Net weight: 10 g approx., Gross weight: 15 g approx.	Net weight: 30 g approx., Gross weight: 35 g approx.			
N	4\\\//			1. 11			

Notes: 1) Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of +23 °C +73.4 °F.

2) The response frequency is the value when the disc, given in the figure below, is rotated.





3) If the cable is extended to 20 m 65.617 ft or longer, confirm that the supply voltage at the end of the cable attached to the sensor is 4.5 V or higher.

Compact / Connector built-in type PM-65 SERIES

Easy connection with a single touch using commercially-available connectors



ORDER GUIDE

Ту	pe	Appearance (mm in)	Sensing range	Model No.	Output	Output operation
	K type	7 0.276		PM-K65	NPN open-collector transistor	
	×	26 1.024 22.4 0.882		PM-K65-P	PNP open-collector transistor	
		13.7 0.539		PM-T65	NPN open-collector transistor	
	T type	26 1.024 22.4 0.882		PM-T65-P	PNP open-collector transistor	
	_ T	22.4		PM-T65W	NPN open-collector transistor	
		26	6 mm 0.236 in (fixed)	PM-T65W-P	PNP open-collector transistor	
-in type	L type	26.2 1.031 15.7 0.618		PM-L65	NPN open-collector transistor	
				PM-L65-P	PNP open-collector transistor	
Compact / Connector built-in type	Y type	14.9 0.587		PM-Y65	NPN open-collector transistor	Incorporated with 2 outputs:
t / Conne		13.4 0.528 22.7 0.894		PM-Y65-P	PNP open-collector transistor	Light-ON/Dark-ON
Compa		13.5 0.531		PM-F65	NPN open-collector transistor	
	F type	13.4 0.528 22.4 0.882		PM-F65-P	PNP open-collector transistor	
	F	13 0.512		PM-F65W	NPN open-collector transistor	
		13.4 0.528 22.4 0.882		PM-F65W-P	PNP open-collector transistor	
		13.5 0.53		PM-R65	NPN open-collector transistor	
	R type	13.4 0.528 22.4 0.882		PM-R65-P	PNP open-collector transistor	
	R.	13 0.512		PM-R65W	NPN open-collector transistor	
		13.4 0.528 22.4 0.882		PM-R65W-P	PNP open-collector transistor	

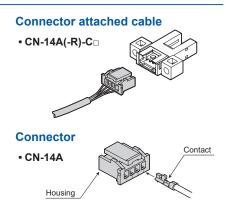
Note: PM-T65W is mounting-compatible with our conventional model "PM-T64W".

PM-F65W(-P) is mounting-compatible with our conventional model "PM-F54(P)".

PM-R65W(-P) is mounting-compatible with our conventional model "PM-R54(P)".

OPTIONS

Designation	Model No.	Description		
	CN-14A-C1	Length: 1m 3.281 ft	0.2 mam² 4 cara cabitura cabia with	
Connector	CN-14A-C2	Length: 2m 6.562 ft	0.2 mm ² 4-core cabtyre cable with connector on one end	
attached cable	CN-14A-C3	Length: 3m 9.843 ft	Cable outer diameter: ø3.7 mm	
	CN-14A-C5	Length: 5m 16.404 ft	Ø0.146 III	
Connector	CN-14A-R-C1	Length: 1m 3.281 ft	0.02 4	
attached cable	CN-14A-R-C2	Length: 2m 6.562 ft	0.2 mm ² 4-core cabtyre cable with connector on one end	
(Bending-)	CN-14A-R-C3	Length: 3m 9.843 ft	Cable outer diameter: ø3.7 mm	
\resistant /	CN-14A-R-C5	Length: 5m 16.404 ft	ø0.146 in	
Connector CN-14A		Set of 10	housings and 40 contacts	

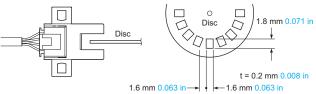


SPECIFICATIONS

			Compact / Conn	ector built-in type			
	,	Туре		Mounting-compatible with conventional model (Note 2)			
	S.	NPN output	PM-□65	PM-□65W			
Iten	n \	PNP output	PM-□65-P	PM-□65W-P			
Applicable regulations and certifications		lations and	CE Marking (EMC Directive, RoHS Directive), UKCA Marking (EMC Regulations, RoHS Regulations), UL/c-UL Recognition certification				
Sen	sing range		6 mm 0.23	36 in (fixed)			
Mini	mum sensi	ng object	0.8 × 1.2 mm 0.031 ×	0.047 in opaque object			
Hyst	teresis		0.05 mm 0.0	002 in or less			
Rep	eatability		0.01 mm 0.0	004 in or less			
Sup	ply voltage		5 to 24 V DC ±10 % F	Ripple P-P 10 % or less			
Curr	ent consur	nption	15 mA	or less			
Outp	Output		<npn output="" type=""> NPN open-collector transistor Maximum sink current: 50 mA Applied voltage: 30 V DC or less (between output and 0 V) Residual voltage: 2 V or less (at 50 mA sink current) 1 V or less (at 16 mA sink current)</npn>	<pnp output="" type=""> PNP open-collector transistor Maximum source current: 50 mA Applied voltage: 30 V DC or less (between output and +V) Residual voltage: 2 V or less (at 50 mA source current) 1 V or less (at 16 mA source current) </pnp>			
	Output operation		Incorporated with 2 outputs: Light-ON/Dark-ON				
	Short-circ	uit protection	Incorporated				
Res	ponse time		Under light received condition: 20 µs or less, Under light interrupted condition: 80 µs or less (Maximum response frequency: 3 kHz) (Note 3)				
Ope	ration indic	ator	Orange LED (lights up under light received condition)				
Pollu	ution degre	е	3				
ø	Protection	1	IP40 (IEC)				
tanc	Ambient t	emperature	-25 to +55 °C −13 to +131 °F (No dew condensation of	or icing allowed), Storage: -30 to +80 °C -22 to +176 °F			
SiSi	Ambient h	numidity	5 to 85 % RH, Storage: 5 to 95 % RH				
<u> </u>	Ambient illuminance		Fluorescent light: 1,000 & or less at the light-receiving face				
Jent	Voltage withstandability		1,000 V AC for one min. between all supply terminals connected together and enclosure				
Insulation resistance 20 MΩ, or more, with 250 V DC megger between all supply terminals		20 MΩ, or more, with 250 V DC megger between all supply terminals connected together and enclosure					
Ξ	Protection Ambient temperature -25 to +55 °C -13 to +131 °F (No dew condensation or icing allowed), Storage: -30 to +80 °C -22 to +4 Ambient humidity 5 to 85 % RH, Storage: 5 to 95 % RH Ambient illuminance Fluorescent light: 1,000 ℓx or less at the light-receiving face Voltage withstandability 1,000 V AC for one min. between all supply terminals connected together and enclosure Insulation resistance 20 MΩ, or more, with 250 V DC megger between all supply terminals connected together and enclosure Vibration resistance 10 to 2,000 Hz frequency, 1.5 mm 0.059 in double amplitude (maximum acceleration 196 m/s²) in X, Y and Z directions for						
Ш	Shock resistance		15,000 m/s ² acceleration (1,500 G approx.) in X, Y and Z directions three times each				
Emit	tting eleme	nt	Infrared LED (Peak emission wavelength: 855 nm 0.034 mil, non-modulated)				
Mate	erial		Enclosure: PBT, Displa	y section: Polycarbonate			
Cab	le length		Extension up to total 100 m 328.084 ft is po	ssible with 0.3 mm², or more, cable. (Note 4)			
Weight			Net weight: 3 g approx., Gross weight: 3 g approx.				

Notes: 1)Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of +23 °C +73.4 °

- 2) PM-T65W is mounting-compatible with our conventional model "PM-T64W". PM-F65W(-P) is mounting-compatible with our conventional model "PM-F54(P)". PM-R65W(-P) is mounting-compatible with our conventional model "PM-R54(P)".
- 3) The response frequency is the value when the disc, given in the figure below, is rotated.



4)If the cable is extended to 20 m 65.617 ft or longer, confirm that the supply voltage at the end of the cable attached to the sensor is 4.5 V or higher.

Recommended connector

Contact: SPHD-001T-P0.5, Housing: PAP-04V-S (Manufactured by J.S.T. Mfg. Co., Ltd.)

Note: Contact the manufacturer for details of the recommended products.

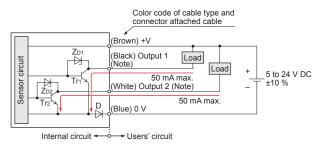
Recommended crimping tool

Model No.: YC-610R (Manufactured by J.S.T. Mfg. Co., Ltd.) Note: Contact the manufacturer for details of the recommended products.

I/O CIRCUIT AND WIRING DIAGRAMS

NPN output type

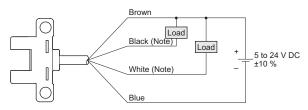
I/O circuit diagram



Note: Ensure to insulate the unused output wire.

Symbols...D: Reverse supply polarity protection diode ZD1, ZD2: Surge absorption zener diode Tr1, Tr2: NPN output transistor

Wiring diagram (PM-25 series / PM-45 series)

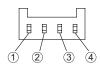


Note: Ensure to insulate the unused output wire.

Output operation

	Color code	Output operation
Output 1	Black	Light-ON
Output 2	White	Dark-ON

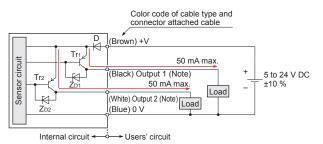
Terminal arrangement diagram (PM-65 series)



Terminal No.	Designation
1	+V
2	Output 1: Light-ON
3	Output 2: Dark-ON
4	0 V

PNP output type

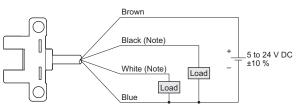
I/O circuit diagram



Note: Ensure to insulate the unused output wire.

Symbols...D: Reverse supply polarity protection diode ZD1, ZD2; Surge absorption zener diode Tr1, Tr2: PNP output transistor

Wiring diagram (PM-25 series / PM-45 series)



Note: Ensure to insulate the unused output wire.

Output operation

	Color code	Output operation
Output 1	Black	Light-ON
Output 2	White	Dark-ON

Terminal arrangement diagram (PM-65 series)

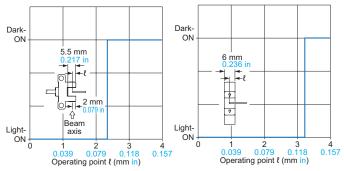


Terminal No.	Designation
1	+V
2	Output 1: Light-ON
3	Output 2: Dark-ON
4	0 V

SENSING CHARACTERISTICS (TYPICAL)

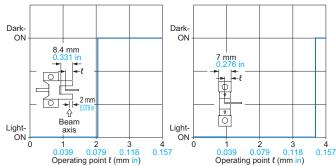
PM-25 series

Sensing position



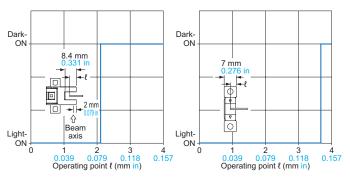
PM-45 series

Sensing position



PM-65 series

Sensing position



PRECAUTIONS FOR PROPER USE



- Never use this product as a sensing device for personnel protection.
- In case of using sensing devices for personnel protection, use products which meet laws and standards, such as OSHA, ANSI or IEC etc., for personnel protection applicable in each region or country.

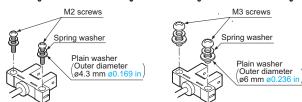
Mounting

PM-25 series

 The following conditions must be observed when using screws to mount the sensor unit.

Screw	Spring washer	Flat washer	Tightening torque	
M2 screw	1 pc.	ø4.3 mm ø0.169 in (small round washer)	0.15 N·m	
M3 screw	1 pc.	ø6 mm ø0.236 in (small round washer)	0.5 N·m	

< When using M2 screws for mounting > < When using M3 screws for mounting >



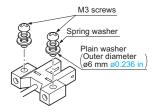
When using the optional mounting screw set **MS-M2**, a spring washer is included.

 In case the PM-25 series is used at an ambient temperature of +50 °C +122 °F, or more, make sure to mount it on a metal body.

PM-45 series

 The following conditions must be observed when using screws to mount the sensor unit.

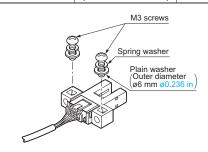
Screw	Spring washer	Flat washer	Tightening torque	
M3 screw	1 pc.	ø6 mm ø0.236 in (small round washer)	0.5 N·m	



PM-65 series

 The following conditions must be observed when using screws to mount the sensor unit.

Screw	Spring washer	Flat washer	Tightening torque
M3 screw	1 pc.	ø6 mm ø0.236 in (small round washer)	0.5 N·m

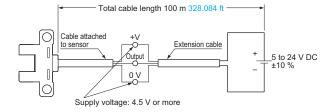


PRECAUTIONS FOR PROPER USE

Cable extension

PM-25 series / PM-45 series

· Cable extension is possible up to an overall length of 100 m 328.084 ft with a 0.3 mm², or more, cable. However, since a voltage drop shall occur due to the cable extension, ensure that the power supply voltage at the end of the cable attached to the sensor is within the rating.

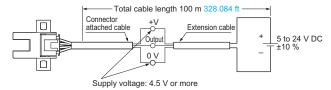


But, when the overall cable length, including the cable attached to the sensor, is as given below, there is no need to confirm the voltage.

Conductor cross-section area of extension cable	Total cable length
0.08 to 0.1 mm ²	Up to 5 m 16.404 ft
0.2 mm ²	Up to 10 m 32.808 ft
0.3 mm ²	Up to 20 m 65.617 ft

PM-65 series

 Cable extension is possible up to an overall length of 100 m 328.084 ft with a 0.3 mm², or more, cable. However, since a voltage drop shall occur due to the cable extension, ensure that the power supply voltage at the end of the connector attached cable of the sensor or at the sensor terminals is within the rating.



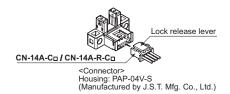
But, when the overall cable length, including the cable attached to the sensor, is as given below, there is no need to confirm the voltage.

Conductor cross-section area of extension cable	Total cable length	
0.08 to 0.1 mm ²	Up to 5 m 16.404 ft	
0.2 mm ²	Up to 10 m 32.808 ft	
0.3 mm ²	Up to 20 m 65.617 ft	

Wiring (PM-65 series)

Connection method

 Insert the connector attached cable CN-14A-C□ / CN-14A-R-C□ in the connector part of this product as shown in the figure below.



<Connector pin position>



Connector pin No.	1	2	3	4
Terminal designation	+V	Output 1	Output 2	0 V

Disconnection method

· Press and hold the lock release lever to disconnect the cable connector.

Note: Pulling the cable without pressing the lock release lever in an attempt to disconnect the connector can cause wire breakage in the cable or damage to the connector.

When using the product as an S-mark compatible product in Korea

• The power supply cable and output cable connected to the product must be less than 10 m 32.808 ft.

Others

- This device has been developed / produced for industrial
- · Since the sensor is intended for use inside machines, no special countermeasures have been taken against extraneous light. Take care that extraneous light is not directly incident on the beam receiving section.



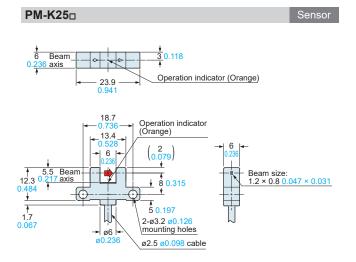
- Do not use during the initial transient time (50 ms) after the power supply is switched on.
- Note that the cable of PM
 25-R loses its flexibility when the ambient temperature decreases to about -10 °C +14 °F.
- The cable of **PM-**□**25-R** is a bending-resistant cable usable on a moving base. When the sensor is mounted on a moving base, secure the sensor cable joint at the unit in place so that stress is not applied to it.
- When storing PM-□25-R, make sure that the cable does not come into contact with the sensing section or operation indicator.
- If the sensor is used in a place having excessive dust, periodically clean the emitting and receiving sections with a dry, soft cloth.
- If there is a large surge generating equipment, such as, motor, solenoid, electromagnetic valve, etc., in the vicinity of the sensor, use a surge absorber on that equipment. Further, do not run the sensor cables along power lines and use a capacitor between +V and 0 V, if required. Use the sensor after confirming that the surge has been eliminated.

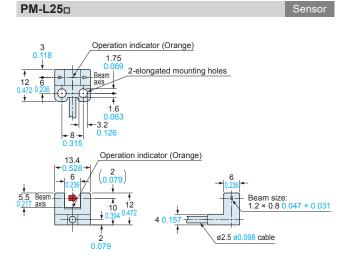
Sensor

PM-F25_□

DIMENSIONS (Unit: mm in)

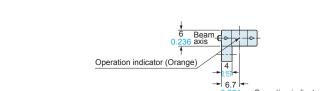
The CAD data can be downloaded from our website.

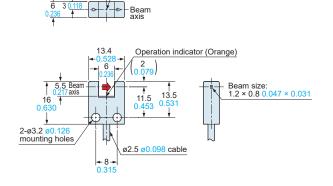


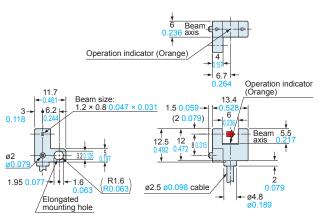


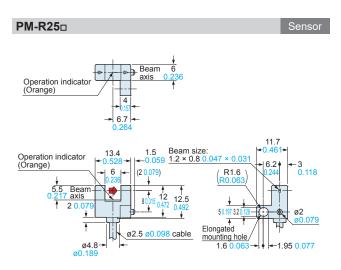
PM-U25_□

Operation indicator (Orange)



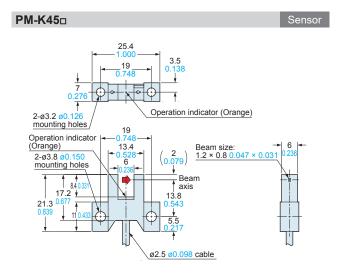


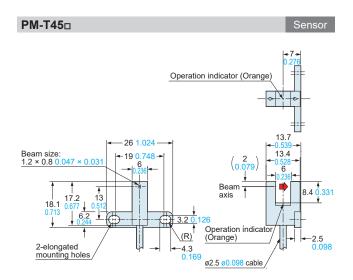


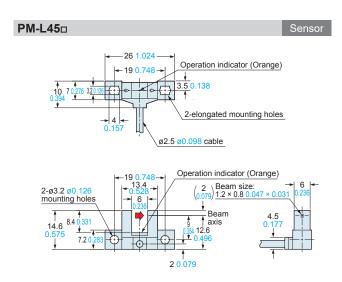


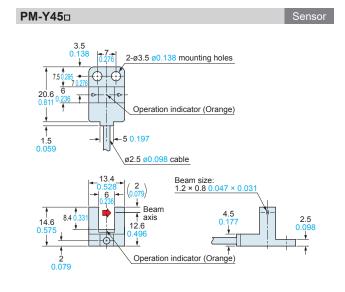
DIMENSIONS (Unit: mm in)

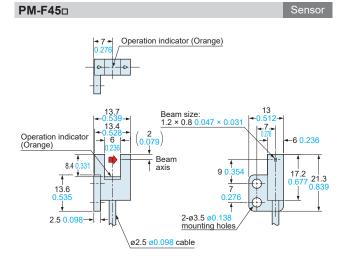
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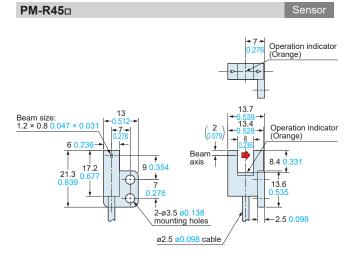






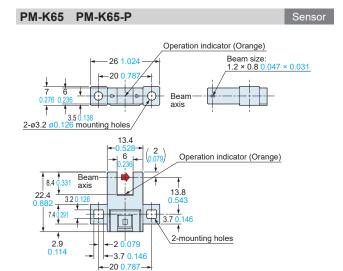


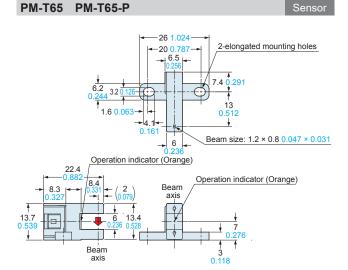




DIMENSIONS (Unit: mm in)

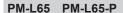
The CAD data can be downloaded from our website.



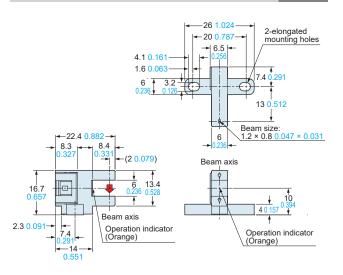


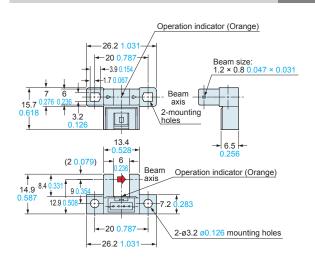
PM-T65W PM-T65W-P

Sensor



Sensor



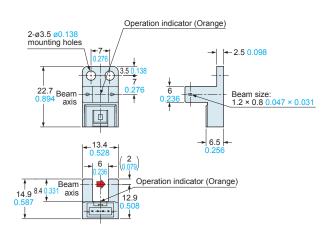


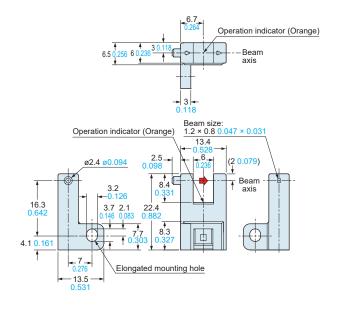
PM-Y65 PM-Y65-P

Sensor

PM-F65 PM-F65-P

Sensor

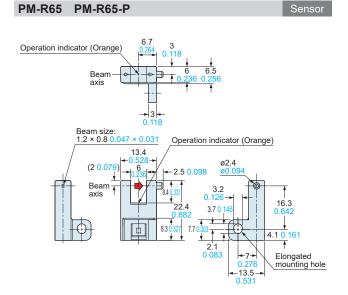




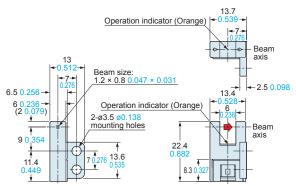
DIMENSIONS (Unit: mm in)

The CAD data can be downloaded from our website.

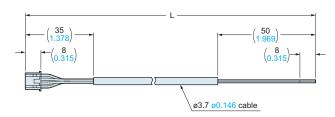
PM-F65W PM-F65W-P Sensor 13.7 -0.539 - Operation indicator (Orange) 7. + 0.276 Beam size: 1.2 × 0.8 0.047 × 0.031 Operation indicator (Orange) -6.5 0.256 Occasion of the control of th



PM-R65W PM-R65W-P Sensor



CN-14A-C CN-14A-R-C Connector attached cable (Optional)



• Length L

Model No.	Length L	
CN-14A(-R)-C1	1,000 39.370	
CN-14A(-R)-C2	2,000 78.740	
CN-14A(-R)-C3	3,000 118.110	
CN-14A(-R)-C5	5,000 196.850	

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