

High Speed High Accuracy Eddy Current Type Digital Displacement Sensor

GP-X_{SERIES}



GP-X SERIES

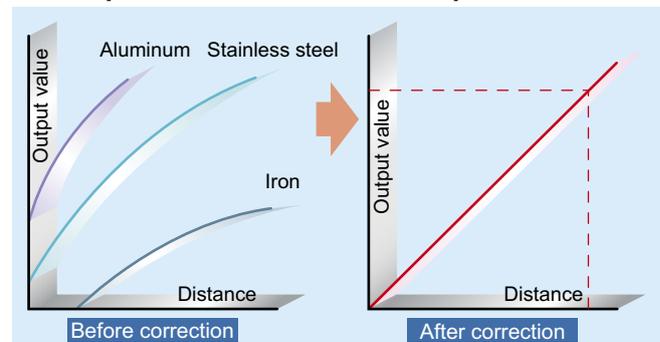


High-speed sampling and high resolution. The new choice for even more variegated data collection and processing.

They perform with a ± 0.3 % F.S. linearity for stainless steel and iron

Because they perform with a ± 0.3 % F.S. linearity, they can be used for sensing stainless steel and iron enabling precise measurements not affected by the work's material. Specifications corresponding to each material (stainless steel, iron, aluminum) has already been inputted in the controller enabling the easy selection of the setting that is the most suitable for the particular material used.

Optimal correction of the output feature



We've realized a 25 μ s (40,000 times/sec.) ultra high sampling speed

With a 25 μ s ultra high sampling speed, the GP-X series won't miss even high speed work displacements.

These devices boast a 0.07 % F.S./ $^{\circ}$ C temperature characteristics

By combining the sensor head with the controller, we've realized 0.07 % F.S./ $^{\circ}$ C. They are highly resistant to ambient temperature changes enabling stable micro-displacement measurements.

They possess a 0.02 % F.S. resolution for highly accurate measurement

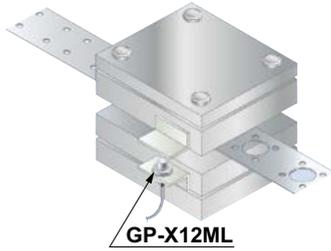
With high resolution, 0.02 % F.S. (Note), they can perform high-accuracy measurements of micro-displacements. In particular, the sensor head GP-X3SE for 0.8 mm 0.049 in sensing can differentiate ultra micro displacement of 0.32 μ m 0.013 mil (Average number of samples: 64).

Note: GP-XC3SE and GP-XC5SE

Resolution: 0.04 % F.S.

APPLICATIONS

Stroke end sensing



Eccentricity sensing



Height sensing



ENVIRONMENTAL RESISTANCE / VARIETY

IP67G sensor head variation

6 types of sensor heads from the ultra compact $\varnothing 3.8$ mm $\varnothing 0.150$ in cylindrical type to the long range sensing type $\varnothing 22$ mm $\varnothing 0.866$ in are available. All sensor heads are oil-proof as per IP67G enabling safe, stable performance.

* Please check the resistivity of the sensor against the cutting oil you are using beforehand.

| | | | | | |
|---|---|--|--|--|---|
| <p>GP-X22KL Sensing range: 0 to 10 mm 0 to 0.394 in Appearance: $\varnothing 22$ mm $\varnothing 0.866$ in / M12</p> | <p>GP-X12ML Sensing range: 0 to 5 mm 0 to 0.197 in Appearance: M12</p> | <p>GP-X10M Sensing range: 0 to 2 mm 0 to 0.079 in Appearance: M10</p> | <p>GP-X3SE Sensing range: 0 to 0.8 mm 0 to 0.031 in Appearance: $\varnothing 3.8$ mm $\varnothing 0.150$ in</p> | <p>GP-X5SE Sensing range: 0 to 1 mm 0 to 0.039 in Appearance: $\varnothing 5.4$ mm $\varnothing 0.213$ in</p> | <p>GP-X8S Sensing range: 0 to 2 mm 0 to 0.079 in Appearance: $\varnothing 8$ mm $\varnothing 0.315$ in</p> |
|---|---|--|--|--|---|

MOUNTING / MAINTENANCE

Sensor heads with superior workability and maintainability

Replacement of sensor heads possible

As a result of damage or other mishap rendering maintenance necessary, you can replace the sensor head with new one leaving the controller as it is.

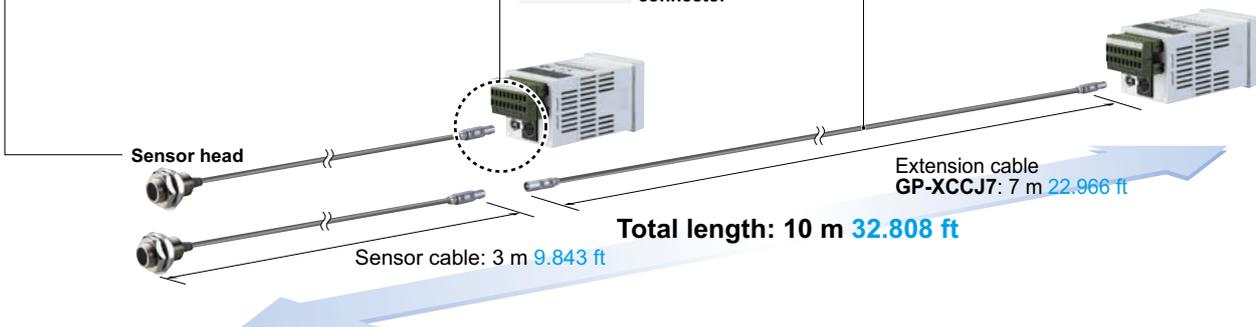
One-touch connector hook up

The sensor head and the controller connection is a simple one-touch connector type.



Sensor head extensions possible

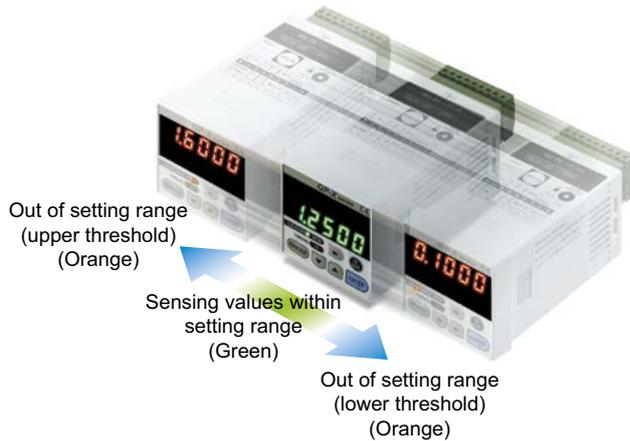
Between the sensor head and the controller, a **GP-XCCJ7** extension cable (optional) can be used up to a 10 m **32.808 ft** total length.



FUNCTIONS

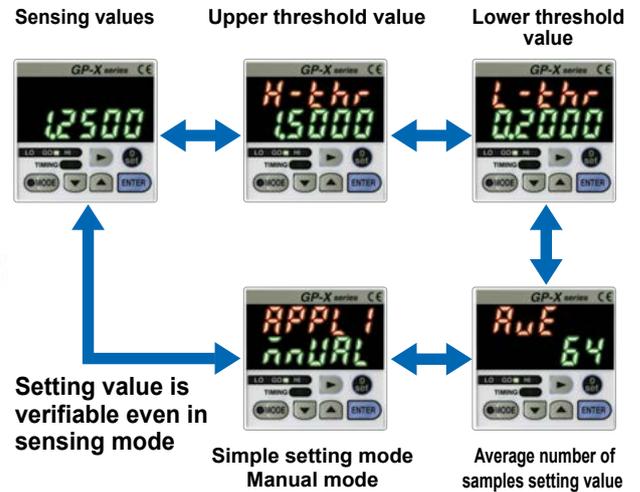
The 5-digit, dual, 2-color digital display offers great visibility

If the measurement results fall within the setting range (GO), they will appear on the lower digital display in green. If they are out of range (HI, LO), they will be displayed in the upper digital display in orange. The display position and color change allows for accurate visibility even for momentary changes.



Digital input display enabling easy setting

Its dual digital display enables numerical setting while verifying setting items for each mode. Even when sensing, it enables the verification of the main settings.



The RS-232C communication connector is standard equipment

It is capable of various controls such as saving measurement data to PC and the controller's inputted settings and loading stored memory.



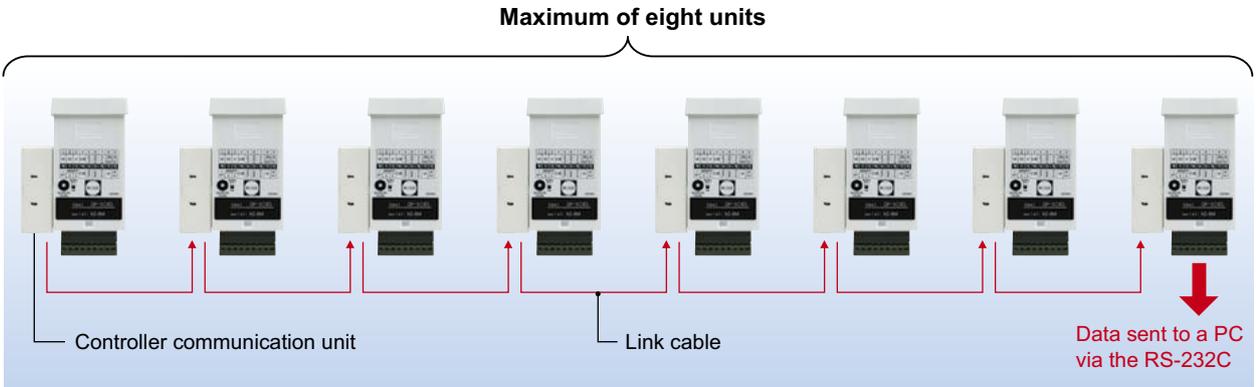
Enables sensors data comparisons and calculations

3-value judgment output for calculating measurement data conformity and calculation results between 2 interconnected controllers is rendered possible. The calculation function equipment renders digital panel controllers unnecessary.

OPTIONS

Datalink between sensors possible

The controller communication unit **GP-XCOM** (optional) can be linked to up to 8 controllers and load via just one RS-232C cable each controller settings and measurement data to a PC.



An intelligent monitor (GP-XAiM) optimal for collecting and analyzing measurement data is also available

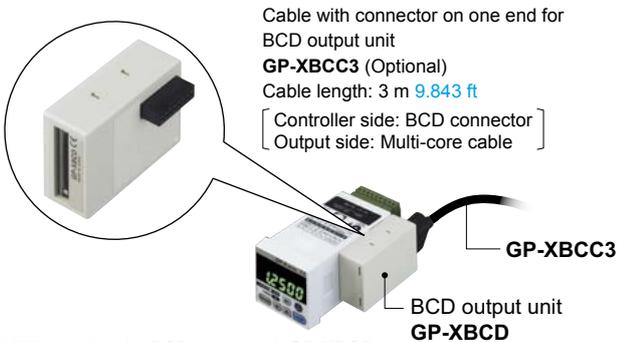
An intelligent monitor capable of the settings for each measurement conditions and waveform display monitoring. It can perform waveform monitoring, which could until now only be done by the oscilloscope, as well as the simple loading and saving onto a PC of settings for each condition and function. (Exclusive RC-232C cable is attached.)



BCD output unit GP-XBCD (Optional)

20 kHz high-speed data output

The measurement data can be processed quickly in the PLC. (Sampling rate: 20 kHz)



* When using the BCD output unit **GP-XBCD**, the analog voltage output of a controller becomes invalid.

4 types of measurement modes available

Measurement modes compatible to the most widely used applications are available. Because of this, inputting setting values can be done with ease. Please select the most appropriate mode to suit your specific application.

Mutual interference prevention function

The sensor head can be made interference prevention by linking up to 8 controllers via an interference prevention output cable and shifting the oscillation timing. This enables precise measurements to be obtained even in cases where many sensor heads are crowded in the same area.

Removable type terminal block

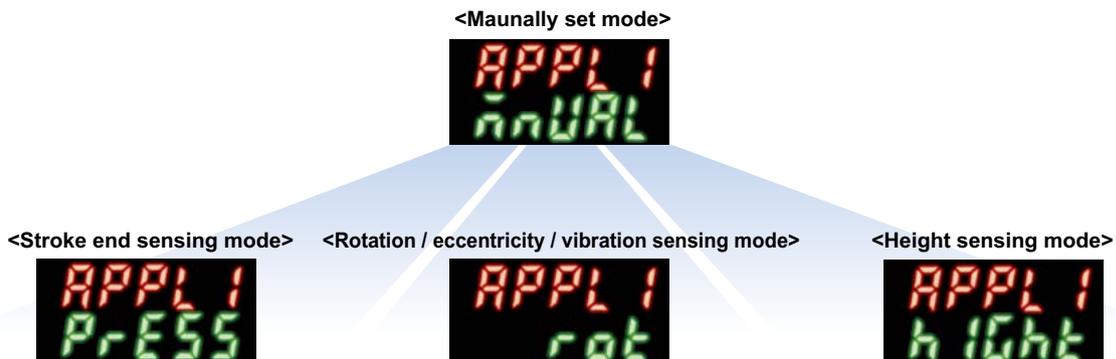
It is equipped with a removable type European terminal block very convenient during assembly, when dividing the equipment into segments or when performing maintenance. It also features an reverse insertion prevention construction.



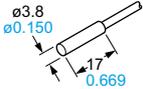
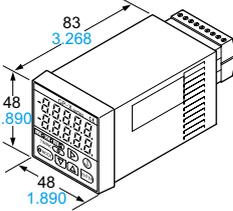
European terminal block

4 types of selectable memory functions

The setting data can be processed in 4 types of memory when measuring. This function enables either the changing of the workpiece, the sensing of multiple products or sensing after product changeover to be done smoothly.



ORDER GUIDE

| Type | Appearance (mm in) | | Sensing range | Set model No. (Sensor head model No.) | Comparative output |
|---|---|---|---|--|-------------------------------|
| | Sensor heads | Controller | | | |
| Non-threaded type sensor head |  |  | 0 to 0.8 mm 0 to 0.031 in | GP-XC3SE (GP-X3SE) | NPN open-collector transistor |
| | GP-XC3SE-P (GP-X3SE-P) | | | PNP open-collector transistor | |
| |  | | 0 to 1 mm 0 to 0.039 in | GP-XC5SE (GP-X5SE) | NPN open-collector transistor |
| | GP-XC5SE-P (GP-X5SE-P) | | | PNP open-collector transistor | |
| |  | | 0 to 2 mm 0 to 0.079 in | GP-XC8S (GP-X8S) | NPN open-collector transistor |
| | GP-XC8S-P (GP-X8S-P) | | | PNP open-collector transistor | |
| Threaded type sensor head |  | 0 to 2 mm 0 to 0.079 in | GP-XC10M (GP-X10M) | NPN open-collector transistor | |
| | GP-XC10M-P (GP-X10M-P) | | PNP open-collector transistor | | |
| |  | 0 to 5 mm 0 to 0.197 in | GP-XC12ML (GP-X12ML) | NPN open-collector transistor | |
| | GP-XC12ML-P (GP-X12ML-P) | | PNP open-collector transistor | | |
| |  | 0 to 10 mm 0 to 0.394 in | GP-XC22KL (GP-X22KL) | NPN open-collector transistor | |
| GP-XC22KL-P (GP-X22KL-P) | PNP open-collector transistor | | | | |

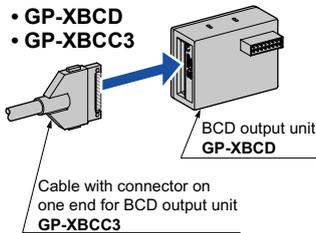
- The controller is not available for sale by itself.
- Sensor heads can only be replaced with the sensor heads with the same set model name. Different sensor heads cannot be used.

OPTIONS

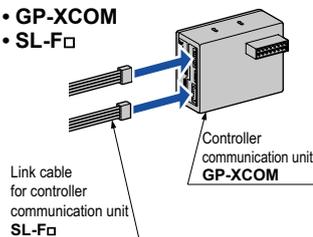
| Designation | Model No. | Description | |
|---|-----------------|--|--|
| BCD output unit | GP-XBCD | This unit outputs measurement values in BCD data format at a high speed. • Sampling frequency: 20 kHz | |
| Cable with connector on one end for BCD output unit | GP-XBCC3 | Length: 3 m 9.843 ft | Cable for BCD data output unit • 26-core cable with connector on one end |
| Controller communication unit | GP-XCOM | Up to 8 controllers can be linked | |
| Link cable for controller communication unit | SL-F150 | Length: 150 mm 5.906 in | This cable links the controller communication units. Select as per the cable length. |
| | SL-F250 | Length: 250 mm 9.843 in | |
| | SL-F1000 | Length: 1,000 mm 39.370 in | |
| Intelligent monitor | GP-XAiM | Monitoring settings for each measurement condition and measurement waveforms is enabled by way of a PC. • One exclusive RS-232C cable (3 m 9.843 ft length) is attached. | |
| Extension cable for sensor head | GP-XCCJ7 | Length: 7 m 22.966 ft | This cable with connector is for extensions between the sensor head and controller. |
| Sensor head mounting bracket | MS-SS3 | Mounting bracket for GP-X3SE | |
| | MS-SS5 | Mounting bracket for GP-X5SE | |
| | MS-SS8 | Mounting bracket for GP-X8S | |

BCD output unit**Cable with connector on one end for BCD output unit**

- **GP-XBCD**
- **GP-XBCC3**

**Controller communication unit****Link cable for controller communication unit**

- **GP-XCOM**
- **SL-F□**

**Intelligent monitor**

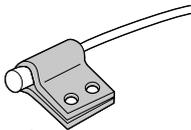
- **GP-XAiM**

**Extension cable for sensor head**

- **GP-XCCJ7**

**Sensor head mounting bracket**

- **MS-SS□**



The sensor head can be easily fixed.

SPECIFICATIONS

Controllers

| Item | Type | NPN output | PNP output |
|--------------------------------------|--------------------------|---|--|
| | Set model No. | GP-XC□ | GP-XC□-P |
| CE marking directive compliance | | EMC Directive, RoHS Directive | |
| Supply voltage | | 24 V DC ±10 % Ripple P-P 10 % or less | |
| Current consumption | | 150 mA or less | |
| Resolution (Note 2) | | GP-XC3SE / GP-XC5SE: 0.04 % F.S. (64 times average processing) GP-XC8S / GP-XC10M / GP-XC12ML / GP-XC22KL: 0.02 % F.S. (64 times average processing) | |
| Sampling frequency | | 40 kHz (25 μs) | |
| Linearity (Note 2) | | Within ±0.3 % F.S. | |
| Temperature characteristics (Note 3) | | 0.07 % F.S./°C or less | |
| Analog voltage outputs (Note 4) | | Output voltage: -5 to +5 V (Note 5), Output impedance: 100 Ω approx. | |
| Response time | | 75 μs (maximum speed) | |
| Comparative outputs (HI, GO, LO) | | NPN open-collector transistor <ul style="list-style-type: none"> • Maximum sink current: 100 mA • Applied voltage: 30 V DC or less (between comparative output and 0 V) • Residual voltage: 1.6 V or less (at 100 mA sink current) 0.4 V or less (at 16 mA sink current) | PNP open-collector transistor <ul style="list-style-type: none"> • Maximum source current: 100 mA • Applied voltage: 30 V DC or less (between comparative output and +V) • Residual voltage: 1.6 V or less (at 100 mA source current) 0.4 V or less (at 16 mA source current) |
| | Utilization category | DC-12 or DC-13 | |
| | Output number | HI / GO / LO 3 value output | |
| | Output operation | HI : ON when measured value > the upper limit value GO : ON when upper limit value ≥ measured value ≥ lower limit value LO : ON when lower limit value > measured value | |
| | Short-circuit protection | Incorporated | |
| External input | | Photo-coupler input <ul style="list-style-type: none"> • Input current: 9 mA or less • Operating voltage: ON voltage 17 V or more (between +24 V and input) OFF voltage 4 V or less (between +24 V and input) • Input impedance: 5 kΩ approx. | Photo-coupler input <ul style="list-style-type: none"> • Input current: 9 mA or less • Operating voltage: ON voltage 17 V or more (between 0 V and input) OFF voltage 4 V or less (between 0 V and input) • Input impedance: 5 kΩ approx. |
| | | | |
| Serial I/O | | RS-232C | |
| Zero-set setting method | | Push button setting / External input setting | |
| Indicators | MODE | Orange LED (lights up when in mode status) | |
| | HI | Orange LED (lights up when the upper limit value is exceeded) | |
| | GO | Green LED (lights up when within the upper and lower limit value) | |
| | LO | Orange LED (lights up when less than the lower limit value) | |
| | TIMING | Green LED (lights up as per the external or internal trigger timing) | |
| Upper level digital display part | | 5 digit orange LED (display of numerical values out of upper and lower limit value) | |
| Lower level digital display part | | 5 digit green LED (display of numerical values within the upper and lower limit value) | |
| Environmental resistance | Pollution degree | 3 (Industrial environment) | |
| | Ambient temperature | 0 to +50 °C +32 to +122 °F (No dew condensation allowed), Storage: 0 to +50 °C +32 to +122 °F | |
| | Ambient humidity | 35 to 85 % RH, Storage: 35 to 85 % RH | |
| | Vibration resistance | 10 to 55 Hz frequency, 0.75 mm 0.030 in double amplitude in X, Y and Z directions for two hours each | |
| | Shock resistance | 100 m/s ² acceleration (10 G approx.) in X, Y and Z directions five times each | |
| Material | | Enclosure: Polycarbonate | |
| Weight | | Net weight: 120 g approx. | |
| Accessory | | ATA4811 (Controller mounting frame): 1 set | |

Notes: 1) Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of +20 °C **+68 °F**.

2) This value was obtained at a constant +25 °C **+77 °F**.

3) This value represents 20 to 60 % of the maximum sensing distance when combining the sensor head and controller.

4) When using the BCD output unit **GP-XBCD**, the analog voltage output of a controller becomes invalid.

5) Adjusted to a 0 to +5 V factory setting.

SPECIFICATIONS

Sensor heads

| Type | | Non-threaded type | | | Threaded type | | |
|--------------------------------------|--------------------------|--|----------------------------------|----------------------------------|---|----------------------------------|-----------------------------------|
| | | For 0.8 mm 0.031 in sensing | For 1 mm 0.039 in sensing | For 2 mm 0.079 in sensing | For 2 mm 0.079 in sensing | For 5 mm 0.197 in sensing | For 10 mm 0.394 in sensing |
| Item | Model No. | GP-X3SE | GP-X5SE | GP-X8S | GP-X10M | GP-X12ML | GP-X22KL |
| Sensing range (Note 2) | | 0 to 0.8 mm 0 to 0.031 in | 0 to 1 mm 0 to 0.039 in | 0 to 2 mm 0 to 0.079 in | 0 to 2 mm 0 to 0.079 in | 0 to 5 mm 0 to 0.197 in | 0 to 10 mm 0 to 0.394 in |
| Standard sensing object | | Stainless steel (SUS304) / Iron sheet [Cold rolled carbon steel (SPCC)] 60 × 60 × t 1 mm 2.362 × 2.362 × t 0.039 in | | | | | |
| Temperature characteristics (Note 3) | | 0.07 % F.S./°C or less | | | | | |
| Environmental resistance | Pollution degree | 3 (Industrial environment) | | | | | |
| | Protection | IP67 (IEC), IP67G (Note 6) | | | | | |
| | Ambient temperature | -10 to +55 °C +14 to +131 °F , Storage: -20 to +70 °C -4 to +158 °F | | | | | |
| | Ambient humidity | 35 to 85 % RH, Storage: 35 to 85 % RH | | | | | |
| | Voltage withstandability | 250 V AC for one min. between all supply terminals connected together and enclosure | | | | | |
| | Insulation resistance | 20 MΩ, or more, with 250 V DC megger between all supply terminals connected together and enclosure | | | | | |
| | Vibration resistance | 10 to 150 Hz frequency, 0.75 mm 0.030 in amplitude in X, Y and Z directions for two hours each | | | | | |
| | Shock resistance | 500 m/s ² acceleration (50 G approx.) in X, Y and Z directions five times each | | | | | |
| Material | Enclosure | Stainless steel (SUS303) | | | Brass (Nickel plated) | | |
| | Cable protector | PP | | | | | |
| | Sensing part | ABS | PAR | ABS | PA | | |
| Cable | | High frequency coaxial cable with connector, 3 m 9.843 ft long (Note 4) | | | | | |
| Cable extension | | Extension up to total 10 m 32.808 ft is possible with the optional cable. | | | | | |
| Net Weight (Note 5) | | 40 g approx. | 40 g approx. | 40 g approx. | 50 g approx. | 45 g approx. | 80 g approx. |
| Accessories | | | | | Nut: 2 pcs., Toothed lock washer: 1 pc. | | |

Notes: 1) Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of +20 °C **+68 °F**.

2) The sensing range is specified for the standard sensing object.

3) This value represents 20 to 60 % of the maximum sensing distance when combining the sensor head and the controller.

4) For the flexible cable type, please contact our office.

5) The given weight of the threaded type sensor head is the value including the weight of the nuts and the toothed lock washer.

6) If using the sensor in an environment where cutting oil droplets splatter, the sensor may be deteriorated due to added substances in the oil. Please check the resistivity of the sensor against the cutting oil you are using beforehand.

BCD output unit

| Model No. | GP-XBCD |
|---|---|
| Item | |
| Current consumption | 20 mA or less |
| Outputs (5 digits BCD, Polarity indication, VALID) | N-channel MOSFET open drain <ul style="list-style-type: none"> • Maximum sink current: 50 mA • Applied voltage: 30 V DC or less (between output and GND) • Residual voltage: 1 V or less (at 50 mA sink current) |
| Hold input | Non-voltage contact or NPN open-collector transistor input <ul style="list-style-type: none"> • Low: 0 to 1 V • High: Open |
| Material | Enclosure: ABS |
| Weight | Net weight: 30 g approx. |
| Accessory | Mounting bracket [Stainless steel (SUS304)]: 1 pc. |

Note: Connects to the control device with **GP-XBCC3** cable with connector on one end for BCD output unit (3 m **9.843 ft** cable length, optional).

Controller communication unit

| Model No. | GP-XCOM |
|---------------------|--|
| Item | |
| Current consumption | 5 mA or less |
| Material | Enclosure: ABS |
| Weight | Net weight: 20 g approx. |
| Accessory | Mounting bracket [Stainless steel (SUS304)]: 1 pc. |

Note: Each **GP-XCOM** is connected using a link cable for controller communication units (**SL-F□**, optional).

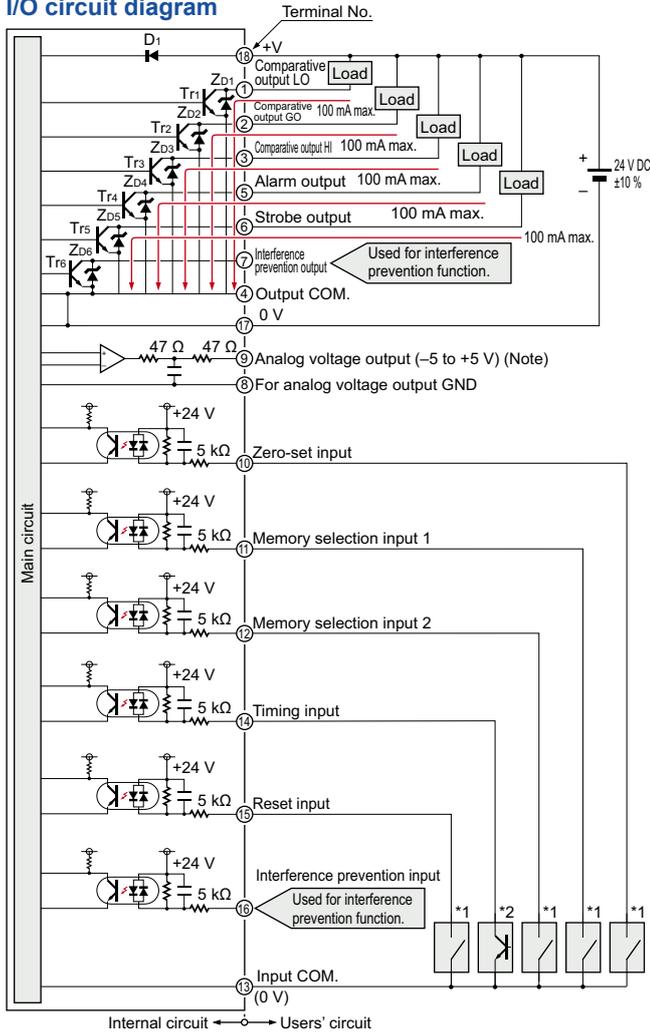
When **GP-XCOM** is used, controllers cannot communicate if their software versions are not compatible (Ver. 1.06 or earlier version with Ver 2.00 or later version).

Check the software version and use the correct combination.

I/O CIRCUIT AND WIRING DIAGRAMS

NPN output type controller

I/O circuit diagram



Note: Devices connected to the analog voltage output must have an input impedance set at 1 MΩ or more.

Symbols ... D1: Reverse supply polarity protection diode
ZD1 to ZD6: Surge absorption zener diode
Tr1 to Tr6: NPN output transistor

* 1

Non-voltage contact or NPN open-collector transistor

• Zero-set input, reset input, memory selection input
Low (0 to 4 V): Effective
High (+V or open): Ineffective

* 2

NPN open-collector transistor

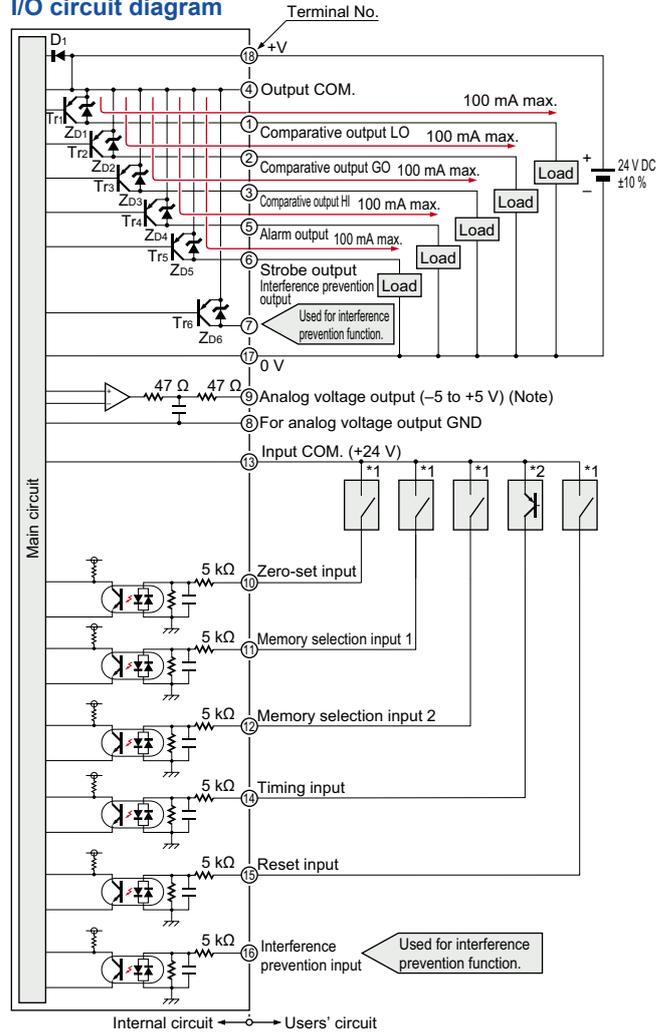
• Timing input
Low (0 to 4 V): Effective
High (+V or open): Ineffective

Memory selection input

| Memory No. | Memory selection 1 | Memory selection 2 |
|------------|--------------------|--------------------|
| 0 | High | High |
| 1 | Low | High |
| 2 | High | Low |
| 3 | Low | Low |

PNP output type controller

I/O circuit diagram



Note: Devices connected to the analog voltage output must have an input impedance set at 1 MΩ or more.

Symbols ... D1: Reverse supply polarity protection diode
ZD1 to ZD6: Surge absorption zener diode
Tr1 to Tr6: PNP output transistor

* 1

Non-voltage contact or PNP open-collector transistor

• Zero-set input, reset input, memory selection input
Low (0 V or open): Ineffective
High (+17 or +24 V): Effective

* 2

PNP open-collector transistor

• Timing input
Low (0 V or open): Ineffective
High (+17 to +24 V): Effective

Memory selection input

| Memory No. | Memory selection 1 | Memory selection 2 |
|------------|--------------------|--------------------|
| 0 | Low | Low |
| 1 | High | Low |
| 2 | Low | High |
| 3 | High | High |

PRECAUTIONS FOR PROPER USE



- Never use this product as a sensing device for personnel protection.
- In case of using sensing devices for personnel protection, use products which meet laws and standards, such as OSHA, ANSI or IEC etc., for personnel protection applicable in each region or country.

- The sensor head and the controller are adjusted in order to conform to the default specification linearity.
- In the event of replacing sensor heads, input the sensor head's characteristic code and conduct 3-point correction (calibration).
- Should you use an extension cable, turn the sensor head cable length selection switch located on the back of the controller to "3 m + 7 m 9.843 ft + 22.966 ft". Then reintroduce the power supply and conduct 3-point correction (calibration).

Conditions in use for CE conformity

- This product is CE compliant and complies with EMC directives. EN 61000-6-2 is the applicable standard that covers immunities relating to use of this product, but in order to comply with this standard, the following conditions must be satisfied.

Conditions

- The controller should be connected less than 10 m 32.808 ft from the power supply.
- The signal line to connect with the controller should be less than 30 m 98.425 ft.
- A ferrite clamp must be mounted within 10 mm 0.394 in from connector fitted onto the **GP-XBCC3** cable with connector on one end for BCD output units.

Linearity in case of disc-shaped or cylindrical objects

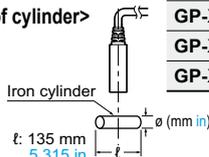
- In case the sensing object is disc-shaped or cylindrical, the linearity varies with the sensing object size. In the event the sensing object is larger than the sizes indicated in the table below, the linearity specification (within $\pm 0.3\%$ F.S.) is satisfied by performing zero-adjustment and span adjustment when in contact using the scaling function.

<In case of disc>



| Sensor head | Disc diameter ϕ (mm in) | Cylinder diameter ϕ (mm in) |
|-------------|------------------------------|----------------------------------|
| GP-X3SE | 6 0.236 | 16 0.630 |
| GP-X5SE | 8 0.315 | 16 0.630 |
| GP-X8S | 12 0.472 | 50 1.969 |
| GP-X10M | 12 0.472 | 50 1.969 |
| GP-X12ML | 25 0.984 | 55 2.165 |
| GP-X22KL | 30 1.181 | 165 6.496 |

<In case of cylinder>

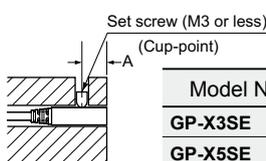


Mounting sensor head

- The tightening torque should be under the value given below.

Mounting with set screw

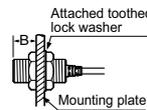
- Make sure to use an M3 or smaller set screw having a cup-point.



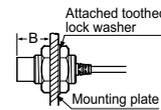
| Model No. | A (mm in) | Tightening torque |
|-----------|------------------------|-------------------|
| GP-X3SE | 4 to 16 0.157 to 0.630 | 0.1 N·m or less |
| GP-X5SE | 5 to 16 0.197 to 0.630 | 0.44 N·m or less |
| GP-X8S | | 0.58 N·m or less |

Mounting with nut

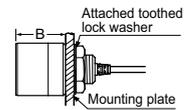
<GP-X10M>



<GP-X12ML>



<GP-X22KL>



| Model No. | B (mm in) | Tightening torque |
|-----------|---------------------------|-------------------|
| GP-X10M | 7 0.276 or more | 9.8 N·m or less |
| GP-X12ML | 14 0.551 or more | 20 N·m or less |
| GP-X22KL | 20 0.787 or more (Note 1) | 20 N·m or less |

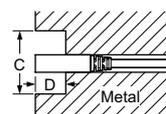
Notes: 1) Without nut. If a nut is installed, the dimension will be 23.5 mm 0.926 in or more.
2) Mount such that the nuts do not protrude from the threaded portion.

Distance from surrounding metal

- As metal around the sensor head may affect the sensing performance, pay attention to the following points.

<Embedding of the sensor head in metal>

- Since the analog output may change if the sensor head is completely embedded in metal, keep the minimum distance specified in the table below.



| Sensor head | C (mm in) | D (mm in) |
|-------------|-----------------|-----------|
| GP-X3SE | $\phi 10$ 0.394 | 3 0.118 |
| GP-X5SE | | |
| GP-X8S | | |
| GP-X10M | $\phi 14$ 0.551 | 14 0.551 |
| GP-X12ML | $\phi 50$ 1.969 | |
| GP-X22KL | $\phi 50$ 1.969 | |

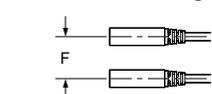
Mutual interference

- If several sensor heads are mounted close together, some specifications may not be satisfied. Therefore, proceed with the interference prevention function enabled. The interference prevention function eliminates interference among sensors by alternating sensor oscillations. Contact our office for details about time charts etc. If not using the interference prevention function, leave a distance more than the values given below.

<Face to face mounting>



<Parallel mounting>



| Sensor head | E (mm in) | F (mm in) |
|-------------|-----------|-----------|
| GP-X3SE | 15 0.591 | 9 0.354 |
| GP-X5SE | 30 1.181 | 11 0.433 |
| GP-X8S | 40 1.575 | 15 0.591 |
| GP-X10M | 40 1.575 | 15 0.591 |
| GP-X12ML | 170 6.693 | 50 1.969 |
| GP-X22KL | 200 7.874 | 200 7.874 |

Sensing range

- The sensing range is specified for the standard sensing object [stainless steel (SUS304) / iron [Cold rolled carbon steel (SPCC)], $60 \times 60 \times t$ 1 mm $2.362 \times 2.362 \times t$ 0.039 in]. For sensing metals other than the standard sensing objects, use the correction coefficient stated below as a guideline. Verify with the actual sensor before using.

Correction coefficient

| Sensor head | GP-X3SE | GP-X5SE | GP-X8S |
|--------------------------------|-------------|----------|----------|
| Metal | GP-X10M | GP-X12ML | GP-X22KL |
| Stainless steel (SUS304), Iron | 1 | | |
| Aluminum | 0.5 approx. | | |

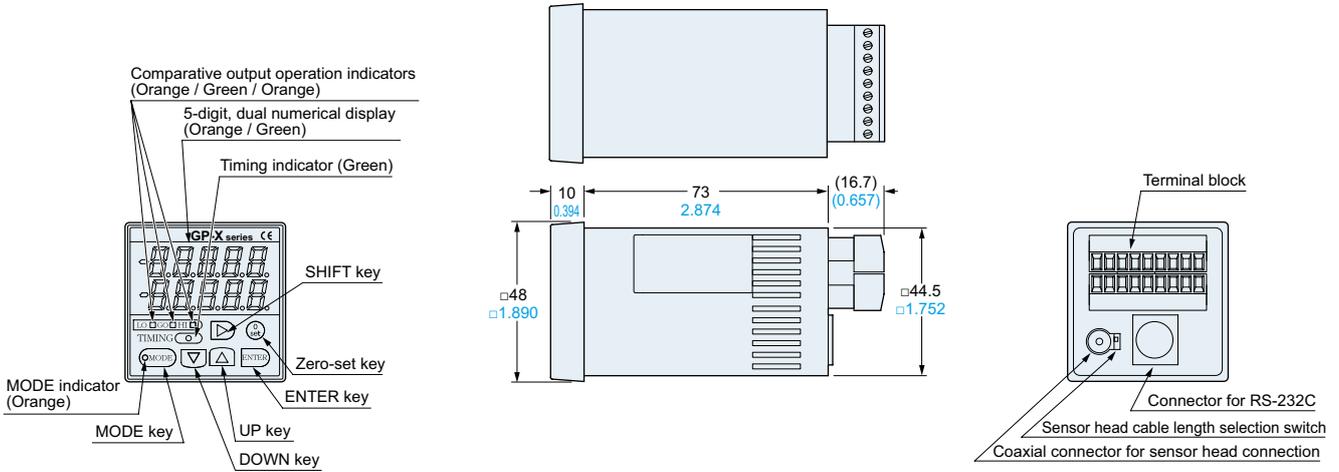
Others

- After turning on the power, wait 15 min. or more [20 min. for the **GP-XC3SE(-P)** and **GP-XC5SE(-P)**] before using the product. The power supply circuit is not stable immediately after the power is turned on, and this may cause measurement values to be distorted. In addition, note that there will also be a muting period of approx. 2 sec.

DIMENSIONS (Unit: mm in)

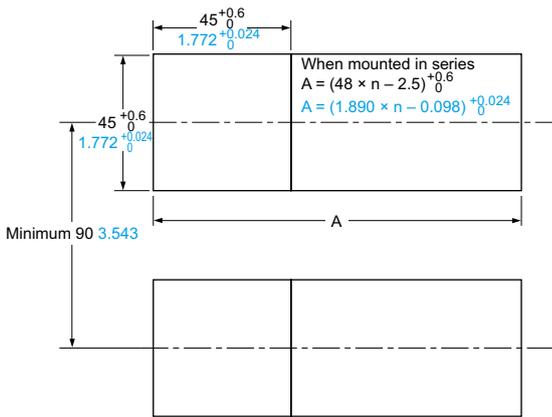
The CAD data can be downloaded from our website.

Controller



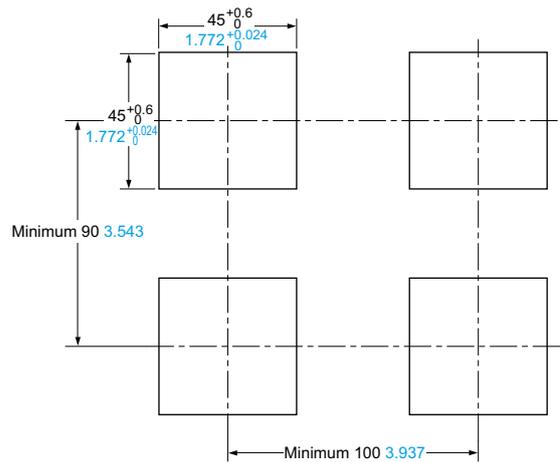
Panel cut-out dimensions

<When BCD output unit / controller communication unit not mounted>



Note: The panel thickness should be 1 to 5 mm 0.039 to 0.197 in.

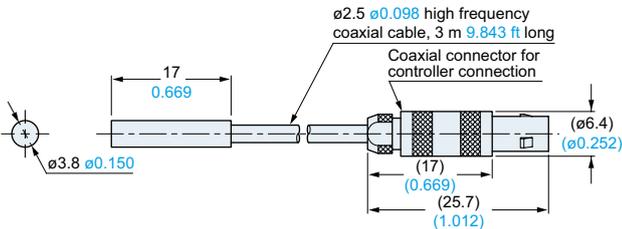
<When BCD output unit / controller communication unit mounted>



Note: The panel thickness should be 1 to 2.5 mm 0.039 to 0.098 in.

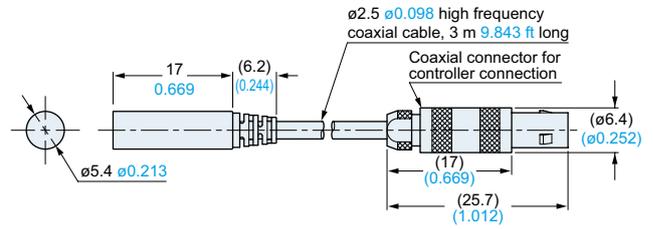
GP-X3SE

Sensor head



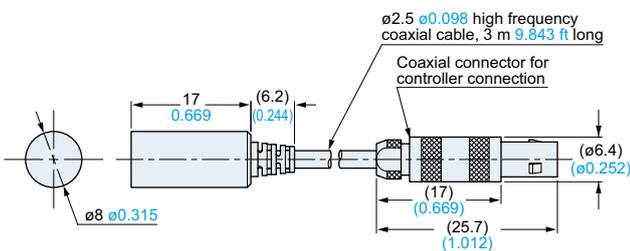
GP-X5SE

Sensor head



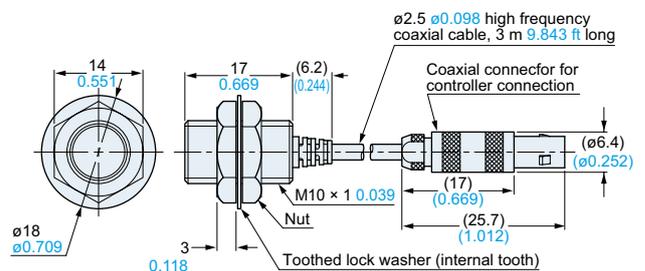
GP-X8S

Sensor head



GP-X10M

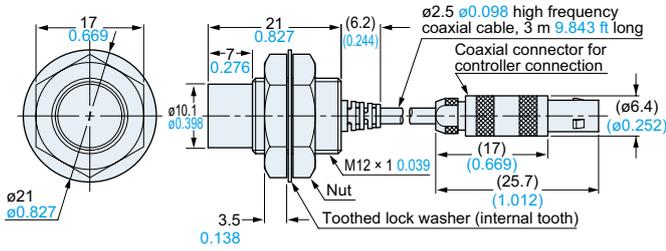
Sensor head



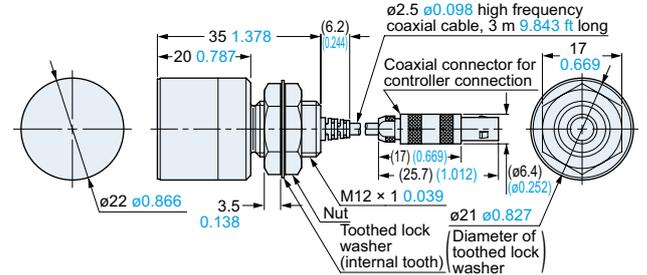
DIMENSIONS (Unit: mm in)

The CAD data can be downloaded from our website.

GP-X12ML Sensor head

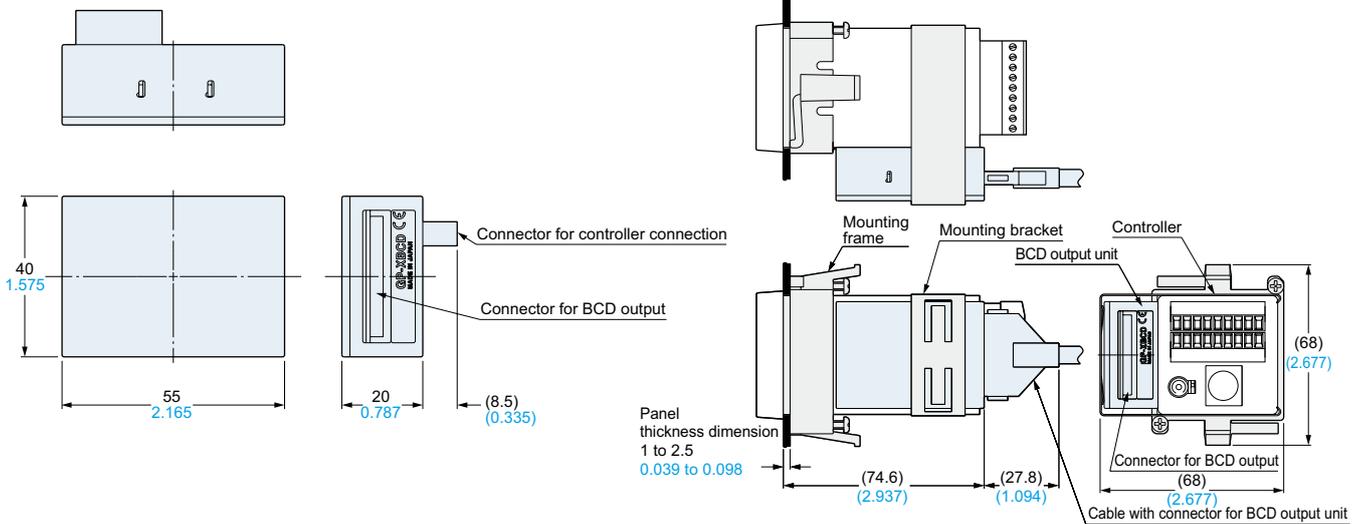


GP-X22KL Sensor head



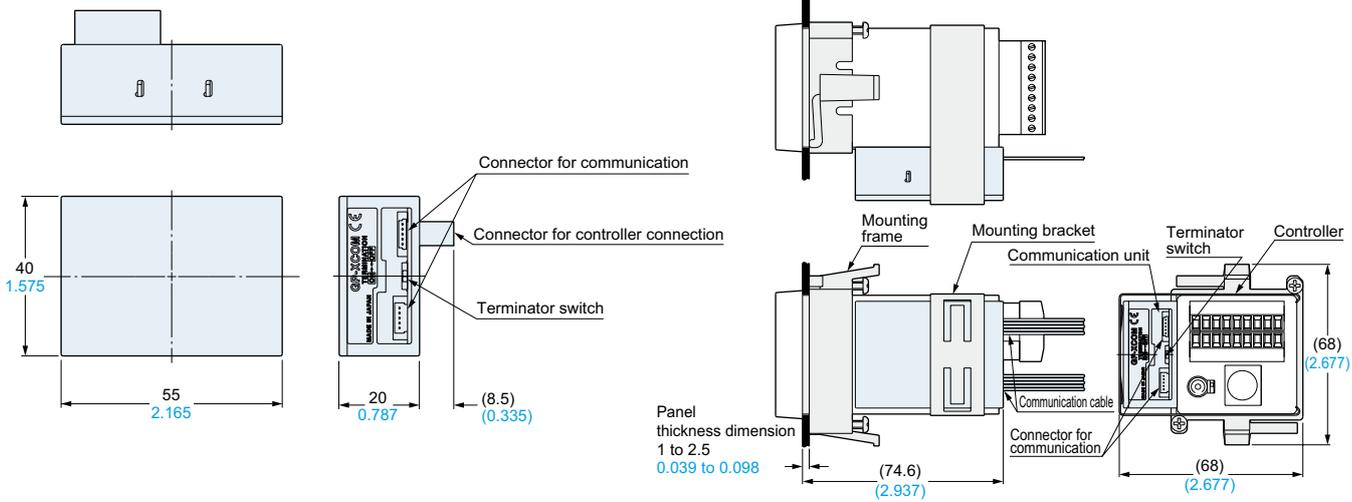
GP-XBCD BCD output unit (Optional)

Assembly dimensions with controller

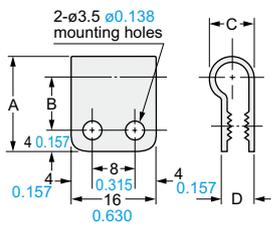


GP-XCOM Controller communication unit (Optional)

Assembly dimensions with controller



MS-SS3 MS-SS5 MS-SS8 Sensor head mounting bracket (Optional)



Material: Nylon 66

| Symbol | Model No. | MS-SS3 | MS-SS5 | MS-SS8 |
|----------------------------------|-----------|-----------|-----------|------------|
| A | | 16 0.630 | 18 0.709 | 20 0.787 |
| B | | 9 0.354 | 10 0.394 | 11 0.433 |
| C | | 6.3 0.248 | 8.3 0.327 | 10.3 0.406 |
| D | | 4.9 0.193 | 6.1 0.240 | 6.5 0.256 |
| Applicable sensor head model No. | | GP-X3SE | GP-X5SE | GP-X8S |

Disclaimer

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Panasonic
INDUSTRY

Panasonic Industry Co., Ltd.

Industrial Device Business Division

7-1-1, Morofuku, Daito-shi, Osaka 574-0044, Japan

industrial.panasonic.com/ac/e/