Panasonic INDUSTRY

Programmable Controller

FP-XH SERIES



Compact terminal block type controller Superior basic performance and wealth of functions

PNP type is added to the lineup!



High-speed operation

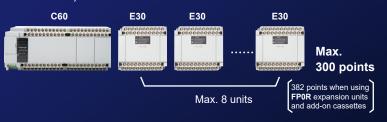
• Basic instruction (ST instruction): 0.04 µs/step Up to 7 k steps (ratio to convention: 8 times)

Large capacity program memory

• Program capacity: Max. 40 k steps (For **C14**: 16 k steps) 24 k / 32 k / 40 k steps selectable

Expandability

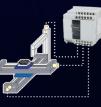
- Max. I/O points: 300 points
 One control unit connectable to up to 8 expansion units
 (382 points when using **FP0R** expansion units and add-on cassettes)
- Up to 4 add-on cassettes can be added (C14: up to 2 add-on cassettes)



Multi-axis positioning control

- On up to 6 axes, built-in 100 kHz high-speed pulse output function
- (Transistor output type has a built-in pulse output function for 3 axes for **C14**, 4 axes for **C30** and 6 axes for **C60**)

X-Y table + Machining head Semiconductor wafer take-out blade





C14: 3-axis control

C30 / C60: 4-axis control

Network

- Communication port: Max. 5 channels Support for up to 5 channels including 2 communication cassettes (2 channels type) and tool port.
- Compatible with Modbus-RTU
- Compatible with master / slave of Modbus-RTU, industry standard
- PLC link

Bit data and word data can be shared (linked) via connection with **FP-XH** (up to 16 units).

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FP-XH Name and function of each part *Image shows C60R

Input terminals		
Power terminals		
Battery box		Add-on cassette mounting portion
mini USB port Analog potentiometer 1-ch		
		Add-on cassette mounting connector
	ANASONIC P ANA COM No E RAY No E RAY	
*For the backup battery, you are recommended to use		
the FP-XH exclusive product (AFPABAT001).		
RS-232C communication port		Expansion unit
Service power supply (24 V DC)		mounting portion
*Only included with AC power supply type	\mathbf{A}	
		Output terminals

Product types

Control units

Product name	Dowor oursly	Specifications		Davit Nia	
Product name	Power supply	Specifications	Program capacity	Part No.	
FP-XH C14R	100 to 240 V AC	8-point input of 24 V DC, 6-point relay output of 2 A	16 k steps	AFPXHC14R	
FP-XH C14RD	24 V DC	8-point input of 24 V DC, 6-point relay output of 2 A	16 k steps	AFPXHC14RD	
FP-XH C14T	100 to 240 V AC	8-point input of 24 V DC, 0.5 A / 5 to 24 V DC, 6-point output of transistor (NPN)	16 k steps	AFPXHC14T	
FP-XH C14TD	24 V DC	8-point input of 24 V DC, 0.5 A / 5 to 24 V DC, 6-point output of transistor (NPN)	16 k steps	AFPXHC14TD	
FP-XH C14P	100 to 240 V AC	8-point input of 24 V DC, 0.5 A / 24 V DC, 6-point output of transistor (PNP)	16 k steps	AFPXHC14P	
FP-XH C14PD	24 V DC	8-point input of 24 V DC, 0.5 A / 24 V DC, 6-point output of transistor (PNP)	16 k steps	AFPXHC14PD	
FP-XH C30R	100 to 240 V AC	16-point input of 24 V DC, 14-point relay output of 2 A	32 k steps	AFPXHC30R	
FP-XH C30RD	24 V DC	16-point input of 24 V DC, 14-point relay output of 2 A	32 k steps	AFPXHC30RD	
FP-XH C30T	100 to 240 V AC	16-point input of 24 V DC, 0.5 A / 5 to 24 V DC, 14-point output of transistor (NPN)	32 k steps	AFPXHC30T	
FP-XH C30TD	24 V DC	16-point input of 24 V DC, 0.5 A / 5 to 24 V DC, 14-point output of transistor (NPN)	32 k steps	AFPXHC30TD	
FP-XH C30P	100 to 240 V AC	16-point input of 24 V DC, 0.5 A / 24 V DC, 14-point output of transistor (PNP)	32 k steps	AFPXHC30P	
FP-XH C30PD	24 V DC	16-point input of 24 V DC, 0.5 A / 24 V DC, 14-point output of transistor (PNP)	32 k steps	AFPXHC30PD	
FP-XH C60R	100 to 240 V AC	32-point input of 24 V DC, 28-point relay output of 2 A	32 k steps	AFPXHC60R	
FP-XH C60RD	24 V DC	32-point input of 24 V DC, 28-point relay output of 2 A	32 k steps	AFPXHC60RD	
FP-XH C60T	100 to 240 V AC	32-point input of 24 V DC, 0.5 A / 5 to 24 V DC, 28-point output of transistor (NPN)	32 k steps	AFPXHC60T	
FP-XH C60TD	24 V DC	32-point input of 24 V DC, 0.5 A / 5 to 24 V DC, 28-point output of transistor (NPN)	32 k steps	AFPXHC60TD	
FP-XH C60P	100 to 240 V AC	32-point input of 24 V DC, 0.5 A / 24 V DC, 28-point output of transistor (PNP)	32 k steps	AFPXHC60P	
FP-XH C60PD	24 V DC	32-point input of 24 V DC, 0.5 A / 24 V DC, 28-point output of transistor (PNP)	32 k steps	AFPXHC60PD	

Expansion I/O units Up to 8 units can be expanded, and an expansion cable of 8 cm 3.15 in is included.

Product name	Power supply	Specifications	Part No.
FP-X E14YR Expansion output unit	(Power is supplied from the left-side unit.)	14-point relay output of 2 A (Note 1)	AFPX-E14YR
FP-X E16R Expansion I/O unit	(Power is supplied from the left-side unit.)	8-point input of 24 V DC, 8-point relay output of 2 A (Note 1)	AFPX-E16R
FP-X E30R Expansion I/O unit	100 to 240 V AC	16-point input of 24 V DC, 14-point relay output of 2 A	AFPX-E30R
FP-X E30RD Expansion I/O unit	24 V DC	16-point input of 24 V DC, 14-point relay output of 2 A	AFPX-E30RD
FP-X E16X Expansion input unit	(Power is supplied from the left-side unit.)	16-point input of 24 V DC (Note 1)	AFPX-E16X
FP-X E16T Expansion I/O unit	(Power is supplied from the left-side unit.)	8-point input of 24 V DC, 0.5 A / 5 to 24 V DC, 8-point output of transistor (NPN) (Note 1)	AFPX-E16T
FP-X E30T Expansion I/O unit	100 to 240 V AC	16-point input of 24 V DC, 0.5 A / 5 to 24 V DC, 14-point output of transistor (NPN)	AFPX-E30T
FP-X E30TD Expansion I/O unit	24 V DC	16-point input of 24 V DC, 0.5 A / 5 to 24 V DC, 14-point output of transistor (NPN)	AFPX-E30TD
FP-X E16P Expansion I/O unit	(Power is supplied from the left-side unit.)	8-point input of 24 V DC, 0.5 A / 24 V DC, 8-point output of transistor (PNP) (Note 1)	AFPX-E16P
FP-X E30P Expansion I/O unit	100 to 240 V AC	16-point input of 24 V DC, 0.5 A / 24 V DC, 14-point output of transistor (PNP)	AFPX-E30P
FP-X E30PD Expansion I/O unit	24 V DC	16-point input of 24 V DC, 0.5 A / 24 V DC, 14-point output of transistor (PNP)	AFPX-E30PD
Expansion FP0 adapter	24 V DC	Up to three FP0R expansion units can be connected to the FP-X via this adapter. Power cable included (Note 2)	AFPX-EFP0

Notes: 1) Since no power supply circuit is built in, two units cannot be connected in succession. 2) Only one unit can be installed in the control unit, and it is installed at the end of the expansion unit.

Product types

Add-on cassettes (Application cassettes)

Product name	Specifications	
FP-X I/O cassette	4-point input of 24 V DC, bi-directional (sink/source), 3-point output of NPN transistor 0.3 A / 24 V DC	AFPX-IN4T3
FP-X Input cassette	8-point input of 24 V DC, bi-directional (sink/source)	AFPX-IN8
FP-X Output cassette	8-point output of NPN transistor, 0.3 A / 24 V DC	AFPX-TR8
FP-X Output cassette	6-point output of PNP transistor, 0.5 A / 24 V DC	AFPX-TR6P
FP-X Pulse I/O cassette (Note 1)	High-speed counter input: single-phase 2 channels, each 80 kHz or two-phase 1 channel, 30 kHz Pulse output: one axis 100 kHz / channel (Use restriction is applied for a two-unit installation)	AFPX-PLS
FP-X Analog input cassette	2-point analog input, 0 to 10 V / 0 to 20 mA, 12-bit, 2 ms / 2 channels (non-insulated)	AFPX-AD2
FP-X Analog output cassette	2-point analog output, 0 to 10 V / 0 to 20 mA, 12-bit, 2 ms / 2 channels (insulated)	AFPX-DA2
FP-X Analog I/O cassette	2-point analog input, 0 to 5 V / 0 to 10 V or 0 to 20 mA, 12-bit, 2 ms / 2 channels (insulated) 1 point analog output, 0 to 10 V / 0 to 20 mA, 12-bit, 1 ms / 1 channel (insulated)	AFPX-A21
FP-X Thermocouple input cassette	2-point thermocouple input, K / J type, Resolution: 0.2 °C, 200 ms / 2 channels (between channels: insulated)	AFPX-TC2
FP-X R.T.D. input cassette	2-points R.T.D. input, Pt100, Resolution: 0.1 °C, 200 ms (between channels: insulated)	AFPX-RTD2
FP-X Master memory cassette with a real-time clock (Note 2)	Master memory: Capable of storing all program steps and comments simultaneously. Storage of FPWIN Pro7 source files Real time clock: Year, month, day, hour, minute, second, day of week (Buck-up battery AFPABAT001 required)	AFPX-MRTC

Notes: 1) Cannot be used with a transistor output type control unit.

2) Only one master memory with real-time clock can be installed.

Add-on cassettes (Communication cassettes)

Product name	Specifications	Part No.
FP-X COM1 Communication cassette	RS-232C 1 channel, RS and CS control signal equipped (non-insulated)	AFPX-COM1
FP-X COM2 Communication cassette	RS-232C 2 channels (non-insulated)	AFPX-COM2
FP-X COM3 Communication cassette	RS-485 / RS-422 selectable 1 channel (insulated)	AFPX-COM3
FP-X COM4 Communication cassette	RS-485 1 channel (insulated) and RS-232C 1 channel (non-insulated)	AFPX-COM4
FP-X COM5 Communication cassette	Ethernet 1 channel (10BASE-T, 100BASE-TX) and RS-232C 1 channel (non-insulated)	AFPX-COM5
FP-X COM6 Communication cassette	RS-485 2 channels (insulated)	AFPX-COM6

Note: If the application cassette is installed, it should be installed on the application cassette.

Programming tools

Prod	uct name	Туре	Specifications	Part No.
	Japanese version	FP7 series supports only CPU unit without encryption function	Windows [®] 11 / Windows [®] 10 (64-bit)	AFPSGR7JP
Programming software for Windows [®]	Security enhanced type	FP7 series supports both CPU unit with / without encryption function		AFPSGR7JPS
Control FPWIN GR7	English version	FP7 series supports only CPU unit without encryption function		AFPSGR7EN
U.U.	Security enhanced type	FP7 series supports both CPU unit with / without encryption function		AFPSGR7ENS
Programming software for Windows [®] Control FPWIN Pro7	English, Japanese, Korean and Chinese	FP series all models (for FP7 series, supports only CPU unit without encryption function)	Windows [®] 11 /	AFPSPR7A
	Security enhanced type	FP series all models (for FP7 series, supports both CPU unit with / without encryption function) *The encryption function is not supported.	Windows [®] 10 (64-bit)	AFPSPR7AS

Note: Windows is trademarks or registered trademarks of Microsoft Corporation in the United States and other countries.

Option

Product name	Specifications	Part No.
FP-XH Backup battery	FP-XH Backup battery Required when expanding the hold area of the operation memory or when using the clock / calendar function	
	Expansion unit connection cable, 8 cm 3.15 in *Standard accessories for expansion I/O units	AFPX-EC08
FP-X Expansion cable (Note 1, 2)	Expansion unit connection cable, 30 cm 11.81 in	AFPX-EC30
(11010 1, 2)	Expansion unit connection cable, 80 cm 31.50 in	AFPX-EC80
FP0 Power cable Expansion FP0 adapter cable, 1 m 39.37 in *Standard accessories for expansion FP0 adapter		AFP0581
FP-X Terminal block (Note 3) Terminal block for C30, C60 and E30, 21 pins, cover with no marking, four units included		AFPX-TAN1

Notes: 1) The total length of the expansion cable should not exceed 160 cm 62.99 in.
2) When using a long expansion cable, I/O checking errors may occur due to noise. In such a case, we recommend that you use a ferrite core.
3) The terminal block is installed as standard. This is an option for wiring switching.

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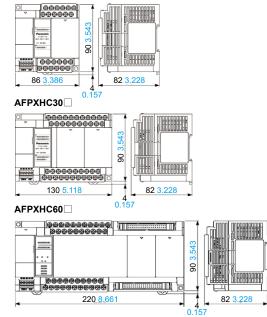
General specifications

Item		Specifications			
Operating ambient temperature		0 to +55 °C +32 to +131 °F			
Storage ambient terr	perature	-40 to +70	°C -40 to +158 °F		
Operating ambient	humidity	10 to 95 % RH (at +25	°C +77 °F, non-ce	ondensing)	
Storage ambient h	umidity	10 to 95 % RH (at +25	10 to 95 % RH (at +25 °C +77 °F, non-condensing)		
			AC power supply	DC power supply	
	put	Between power supply terminal and earth terminal	1,500 V AC for 1 minute	500 V AC for 1 minute	
	out	Between power supply terminal and service power supply terminal	1,500 V AC for 1 minute	-	
Breakdown	Relay output	Between input terminal and earth terminal	1,500 V AC for 1 minute	500 V AC for 1 minute	
voltage	Re	Between output terminal and earth terminal	1,500 V AC for 1 minute	500 V AC for 1 minute	
(Note)	r	Between power supply terminal and earth terminal	1,500 V AC for 1 minute	500 V AC for 1 minute	
	Transistor output	Between power supply terminal and service power supply terminal	1,500 V AC for 1 minute	-	
	ans out	Between input terminal and earth terminal	1,500 V AC for 1 minute	500 V AC for 1 minute	
	Ē	Between output terminal and earth terminal	500 V AC for 1 minute	500 V AC for 1 minute	
		Between power supply terminal and earth terminal			
Isolation		etween power supply terminal and service power supply terminal 100 MΩ or more			
resistance		Between input terminal and earth terminal	resistance meter)		
		Between output terminal and earth terminal			
Vibration resistance		5 to 8.4 Hz, 3.5 mm 0.138 in single amplitude 8.4 to 150 Hz, Acceleration 9.8 m/s ² 10 min. each in the X, Y and Z directions (1 octave/min)			
Shock resist	ance	147 m/s², 4 times each in the X, Y and Z directions			
Noise resistance		1,000 V [P-P] with pulse widths of 50 ns and 1 µs (using a noise simulator) (Power supply terminal)			
Operating condition		No corrosive gas and no excessive dust			
Applicable standard for EC directives		EMC directive: EN 61131-2 (directive concerning emission, immunity and low voltage)			
Over-voltage category		Category II			
Level of contamination		2			

Note: Cut-off current 5 mA (Initial value at shipment)

Dimensions (Unit: mm in) The CAD data can be downloaded from our website.

AFPXHC14



Notes: 1) When changing the program capacity (system register No.0), the data register (DT) capacity will also change.
2) The number of points in the table is the number of points of operation memory. The number of points actually available to be used is determined by the hardware configuration.

- a) The number of points actually available to be used is determined by the hardware configuration.
 b) The number of timer points can be changed by the setting of the system register No.5.
 c) The maximum counting speed and maximum output frequency for the high-speed counter, pulse output and PWM output indicate the specifications for the voltage of 24 V DC and ambient temperature of +25 °C +77 °F. The frequency may decrease depending on voltage, temperature or combination of functions used.
- 5) The inputs and outputs used for each function of the high-speed counter, pulse output, PWM output, pulse catch input or interrupt input cannot be allocated in duplication. 6) Battery lifetime values is calculated when the power is not completely turned on.
- Since the actual value depends on conditions of use, in practice, the lifetime may be shorter.

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Functional specifications

run	ICT	ional specificati			
Item Programming method			Specifications Relay symbol		
Programming method Control method			Relay symbol Cyclic operation		
Program memory			Built-in Flash ROM		
		capacity	C14: 16 k steps, C30 / C60: 24 k / 32 k / 40 k steps (switch-over) (Note 1)		
Basic	ins	tructions	Approx. 110		
High-	leve	el instructions	Approx. 220		
		n speed	Basic instruction (ST): Approx. 0.04 µs/step (up to 7 k steps) Approx. 0.7 µs/step (7 k steps or more) High-level instruction (FOMV): Approx. 0.22 µs/step (up to 7 k steps) Approx. 1.73 µs/step (7 k steps or more)		
		External input (X) (Note 2)	1,760 points (X0 to X109F)		
		External output (Y) (Note 2)	1,760 points (Y0 to Y109F)		
~	ay	Internal relay (R) Special internal relay (R)	Default: 8,192 points (R0 to R511F)		
mor	8	Special internal relay (R)	240 points		
me		Timer / Counter (T / C) (Note 3)	1,024 points (Initial settings Timer: 1,008 points, Counter: 16 points)		
tion		Link relay (L)	2,048 points (L0 to L127F)		
Operation memory	Memory area	Data register (DT)	C14: 12 k words, C30 / C60: 64 k, 32 k, 12 k words *For C30 / C60, DT capacity varies according to the program capacity		
-	l pc	Special data register (DT)	500 words		
	Men	Link data register (LD)	256 words (LD0 to LD255)		
D://		Index register (I)	14 words (I0 to ID)		
		al points	Points for program capacity		
		ontrol relay points (MCR)	256 points		
		of labels (JMP + LOOP)	256 points		
		of step ladders	1,000 steps 500 subroutines		
			Transistor output type: Single-phase 8 channels (100 kHz × 4, 10 kHz × 4) or 2-phase 4 channels (50 kHz × 2, 10 kHz × 2)		
High-speed counter (Note 4, 5)	Co	ntrol unit input	Relay output type: Single-phase 8 channels (10 kHz × 8) or 2-phase 4 channels (5 kHz × 4)		
101	inst (Tra	se I/O with cassette talled ansistor output type nnot be installed)	 C14: Single-phase 2 channels (100 kHz × 2) or 2-phase 1 channel (50 kHz × 1) C30 / C60: Single-phase 4 channels (100 kHz × 4) or 2-phase 2 channels (50 kHz × 2) *with two cassettes installed 		
>.5)		ntrol unit output ansistor output type only)	C14: 3 channels, C30: 4 channels, C60: 6 channels Pulse output: each 100 kHz PWM output: 3 channels (C14), 4 channels (other than C14) 1 Hz to 70 kHz (Resolution of 1000) 70.001 kHz to 100 kHz (Resolution of 100)		
Pulse output / PWM output (Note 4, 5)	inst (Tra	se I/O with cassette talled ansistor output type anot be installed)	C14: 1 channel, C30 / C60: 2 channels *with two cassettes installed Pulse output: each 100 kHz PWM output: 1 channel (C14), 2 channels (other than C14) *with two cassettes installed 1 Hz to 70 kHz (Resolution of 1000) 70.001 kHz to 100 kHz (Resolution of 100)		
		ch input nput (Note 5)	Transistor output type: 8 points (Control unit input: 8 points) Relay output type: 14 points (Control unit input: 8 points, Pulse I/O cassette: 3 points × 2)		
		l interrupt	1 point, 0.1 ms to 30 sec.		
		neter input	1 channel (0 to 4,000)		
		e constant processing alendar	Available Available (only when the master memory cassette AFRY MDTC and batter (are installed)		
Σ	Bac	kup by F12 / P13 instructions	AFPX-MRTC and battery are installed) All area of Data register		
Flash ROI backup	Backup by F12 / P13 instructions		Counter: 16 points, Internal relay: 128 points, Data register: 315 words		
Battery backup			Memory set in hold area of system register (only when battery is installed)		
Battery lifetime		fetime	5 years or more in the actual use condition (operating 8 hours a day) (Note 6)		
Password		t de la companya de l	Yes (Can be selected from 4 digits, 8 digits or 32 digits)		
PLC	PLC link function		Max. 16 units, link relay: 1,024 points, link register: 128 words (Data transfer, remote programming: Not available)		
		ication function and d communication protocol	Up to 5 ports with built-in 1-port communication cassette installed COM0 to 4: MEWTOCOL COM (computer link) Master/Slave COM0 to 3: General communication COM0 to 1: PLC link		
			COMU to 1: PLC IIIK COM0 to 3: MODBUS RTU Master/Slave		

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